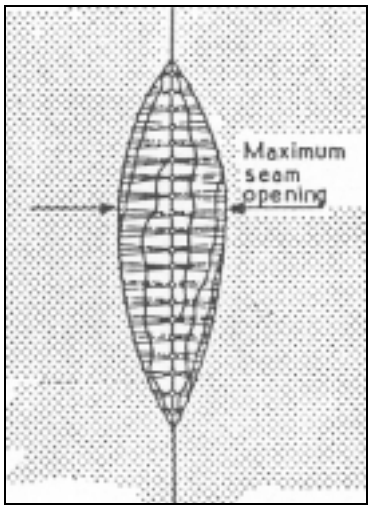


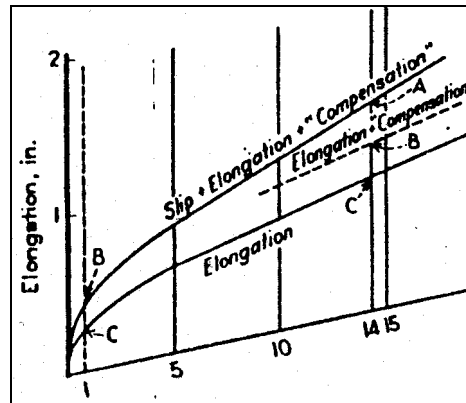
(Seam properties)

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(Seam Strength)

STB(Sewing

Thread Break), FTS(Fabric Tears at Seam), TPO(Thread pull out of seam), FTJ(Fabric Tears at Jaw)가 , Seam ,

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Grab

Grab

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(Seam allowance)

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			NEEDLE NO		SEAM ALLOWANCE
KS D 0606		36tex p/c core or 50's/3 cotton	Singer 11	14/2.54cm	13mm
ASTM D 434		36tex p/c core or 39tex cotton	11	14/inch	13mm
JIS L 1096 B		70d × 3 poly	11	5/cm	10mm
BS 3320-1995		Ticket 80	Metric 90	5/cm	8mm
ISO/DIS 13936 part 2-1998	≤ 220g/m ²	30tex p/c	ϕ 0.80mm	55 ± 2/100mm	12mm (60N)
	>220g/m ²	50tex p/c	ϕ 1.00mm	40 ± 2/100mm	12mm (120N)
	Furnishing	74tex p/c	ϕ 1.10mm	32 ± 2/100mm	12mm (180N)