

가

1.

가 .

가

.

(selvedge waste)가

. F. W. Gerber 가

.

,

가

.

(Aachen)

가 .

,

가 .

가 .

,

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가

.

2.

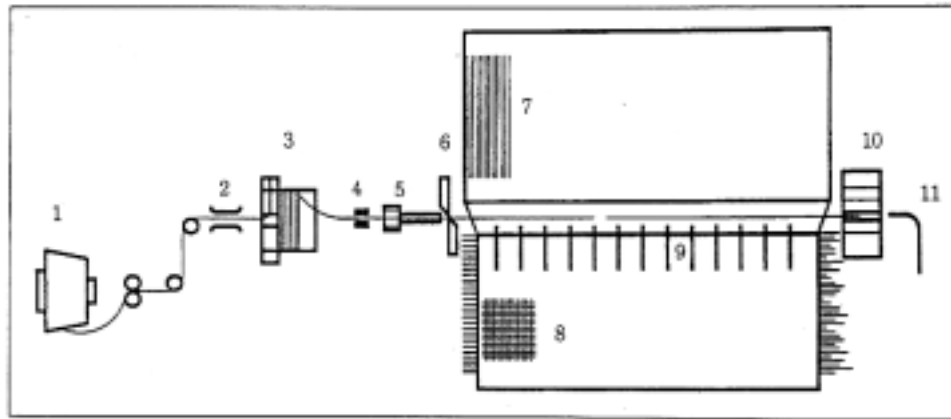
< 1> 가

. (1)

(2)가 (, 3)

(5) (10) 가 . 7

8 .



- | | | | | |
|----|-----|----------|-----|-----------|
| 1. | 2. | 3. | 4. | (stopper) |
| 5. | 6. | (cutter) | 7. | 8. |
| 9. | 10. | | 11. | |

< 1>

. < 2> < 3> Pianol

. (1) ,

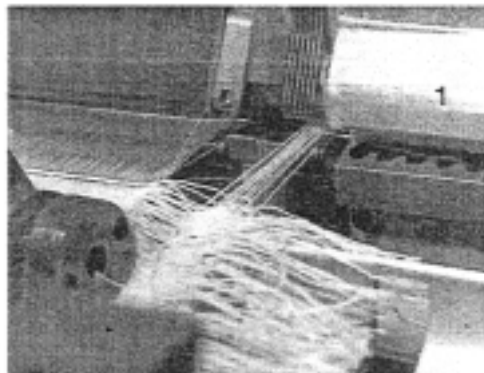
(2) (3)

가 Kontron IBM

. (1) < 4>
 . (2) (3)
 . ,
 14 91.5mm .

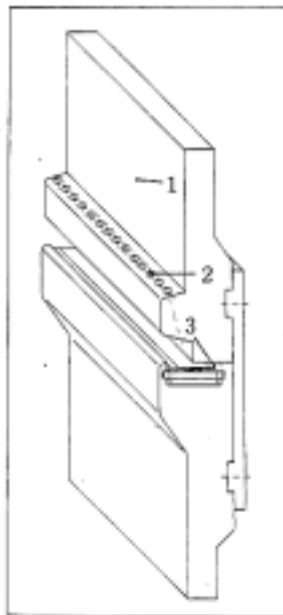


1. 2. 3.
 < 2>



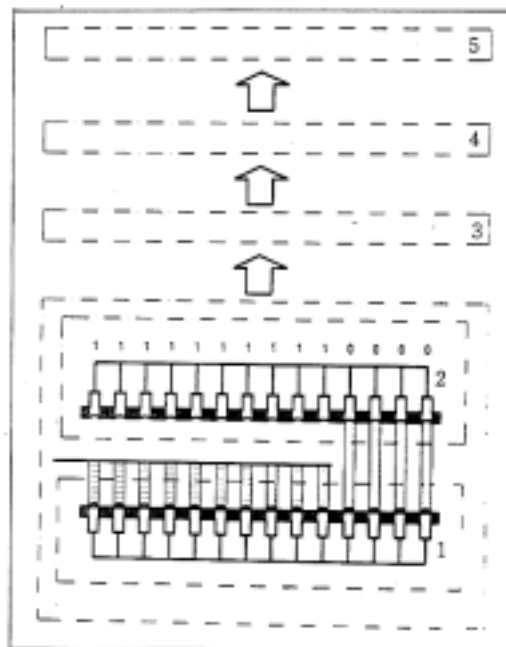
< 3>

,
 가 < 5>.



1. 2. 3.

< 4>



1. 2.
3. 4. (plug-in board)
5.

< 5>

14

, . ,
6.5mm .
(square-wave) , ,
(TTL) .

가.

, (interface) AM9513
T(N) .
GAL , TTL(
-) ,
가 .

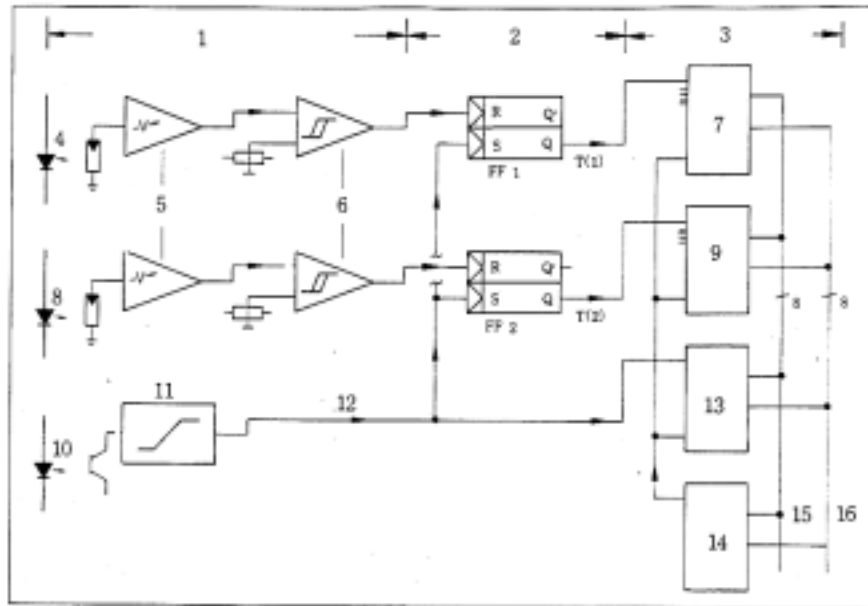
GAL (Boolean)
,
,
가 가 .
GAL GAL (flip-flop
circuit)가 , (FF) S() R()
(bistable toggle circuit) < 6>.
S (high status) Q'
R (low status) Q
. Q Q' . 1
1 (

)

1

,

.



- | | | | | | |
|-----|---------------------------|-----|-------------|-----|-----|
| 1. | (n) | 2. | 3. | 4. | 2 |
| 5. | 6. | 7. | AM9513 | 8. | 2 |
| 9. | AM9513, $T_1 \sim T_{10}$ | 10. | 11. | 12. | |
| 13. | GAL 20 V8 | 14. | AM9513, 1~5 | 15. | 16. |

< 6>

,

T(1)

,

가

(N)

,

N=14

.

.

(interface)

(plug-in board)

.

가 Micro

Devices 'Timing Controller AM9513 A' .

, 5 6 /

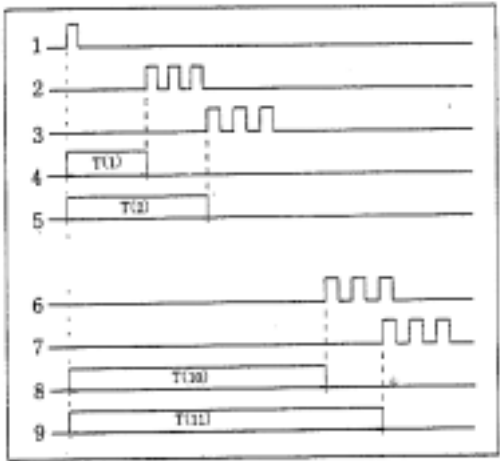
가

(event)

. GAL R-S-FF

(gate) . A9513

T(N) ,



1. 2. 1 3. 2 4. FF1 5. FF2
6. 10 7. 11 8. FF10 9. FF11

< 7>

(interrupt)

$T_1 \sim T_x$

3.

C

가

가

가

< 1>.

< 1>

메뉴 1

1. 실험 데이터
2. 새로운 측정
3. 셀비지 웨이스트의 길이
4. 셀비지 웨이스트의 길이 히스토그램
5. 웨이스트 길이에 따른 속도 평균치들의 분포
6. 웨이스트 길이에 따른 3차원 속도분포

메뉴 2

1. 데이터 관독
2. 셀비지 웨이스트의 길이
3. 히스토그램
4. 웨이스트 길이에 따른 속도 평균치들의 분포
5. 웨이스트 길이에 따른 3차원 속도분포

가

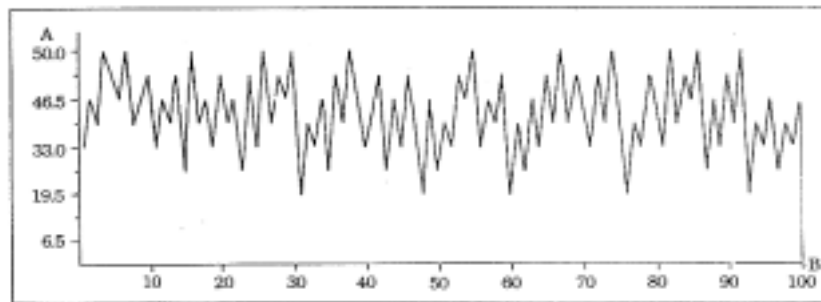
가

가

,

O

< 8>



A

(mm)

B

< 8>

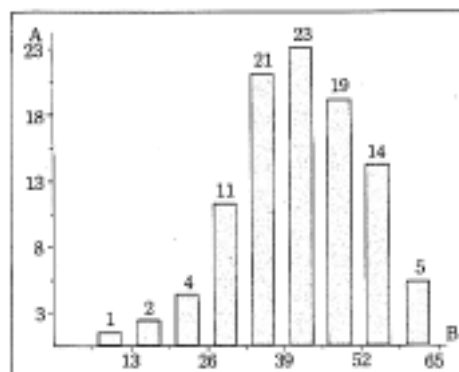
(PAT

,

600rpm)

O

< 9>



A

(%)

B

(mm)

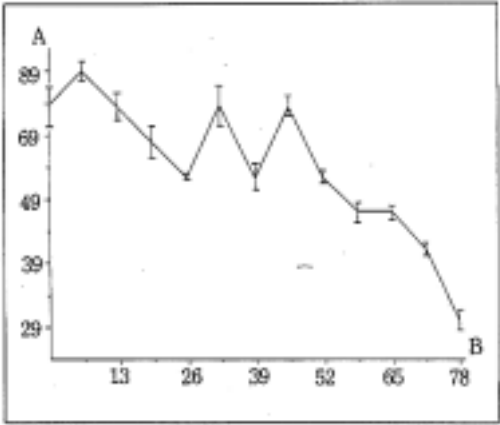
< 9>

(PAT

,

600rpm)

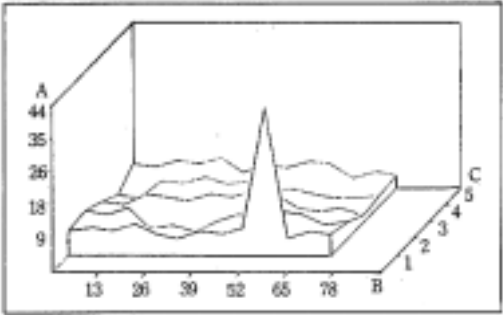
O < 10>



A (m/sec), B (mm)

< 10>
(PAT , 600rpm)

O 3 < 11>



A (m/sec) B (mm) C (N)

< 11> 3

4.

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. 가

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0

0

0

0

0 가

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가 ,

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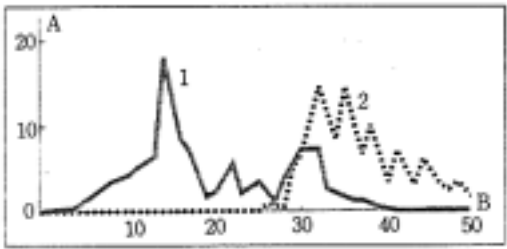
.

‘ ,

‘ , 가 .

24cN 39cN 가

. < 12> ,
가



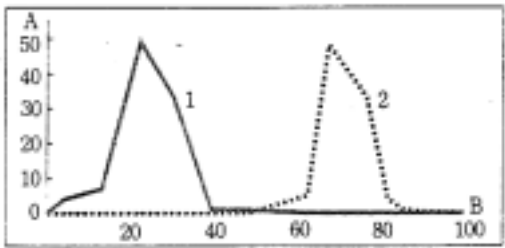
A (%) B (cN)

1. 가

2. 가

< 12>

< 13> < 14> 가

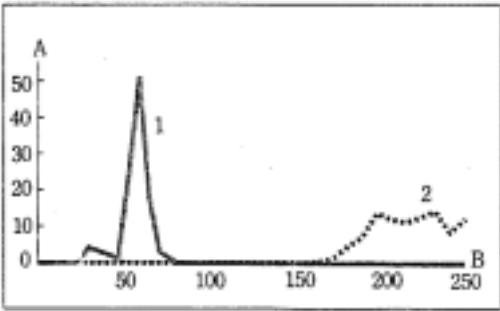


A (%) B (cN)

1. 가

2. 가

< 13>

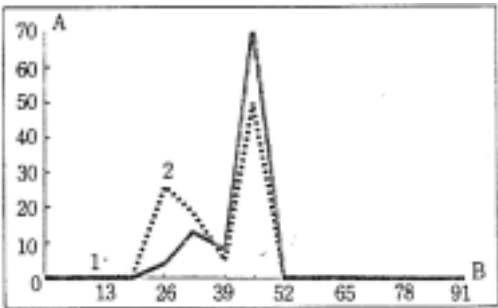


A (%) B (cN)

1. 가

2. 가

< 14>



A (%) B (mm)

1. 가

2. 가

< 15>

가

< 15>

45mm

(short pick)

가 가

,

가 ,

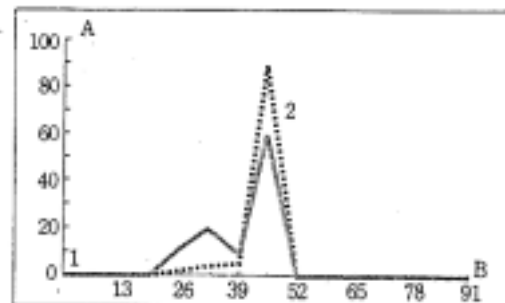
가 .

< 16> 가

5.0bar

가 .

가 .



A (%) B (mm)

1 = 5.0bar,

= 5.4bar

2 = 5.0bar,

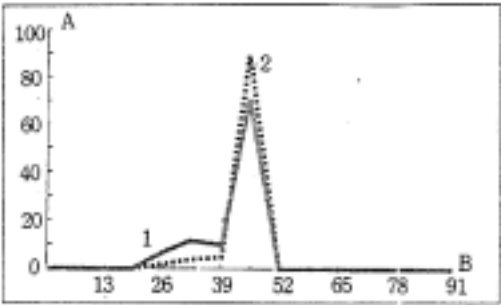
= 6.4bar

< 16>

< 17>

1.8bar

가
(peak)가 ,



A	(%)	B	(mm)
1		= 3.2bar,	
		= 6.4bar	
2		= 5.0bar	
		= 6.4bar	

< 17>

가

· ,
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5.

가

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가

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가

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