

3.5 가 . (K, J. S- 8C 가 가)

(1)

1)

2)

3) (pit)

4)

5) (hole) 가

6) 가 가, 가

가

(2)

1),

2),

3)

(3)

1) (beaming head stock)

()

,

PIV()

가

가

가

가

PIV,

2

V- 가

가

PIV

가

PIV,

PIV

가

가

2)

(After Waxing Device)

PIV,

, 가

3)

8

4

4

1

400mm

(),

4

1

,4

4) (Drying Chamber)

(runner fan)

< 3-

9>

R₁

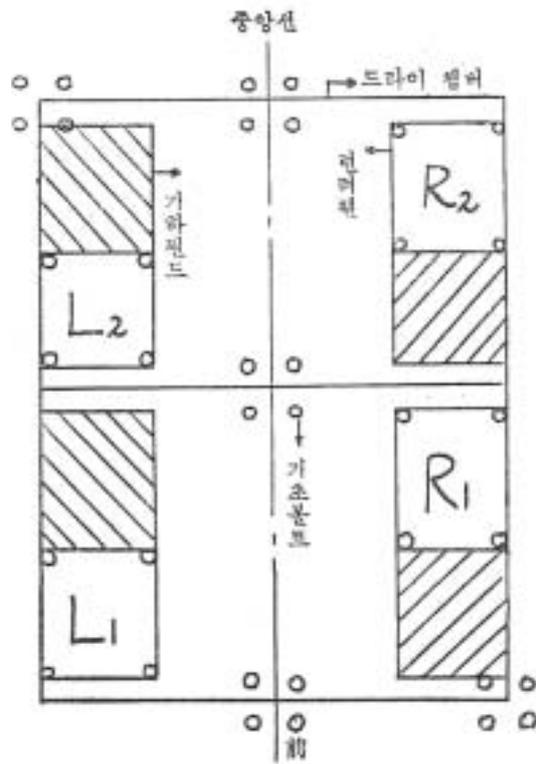
R₁

L₁

V-

L₂

가



< 3-9> (runner fan)

5) (Size box)

()

.() .

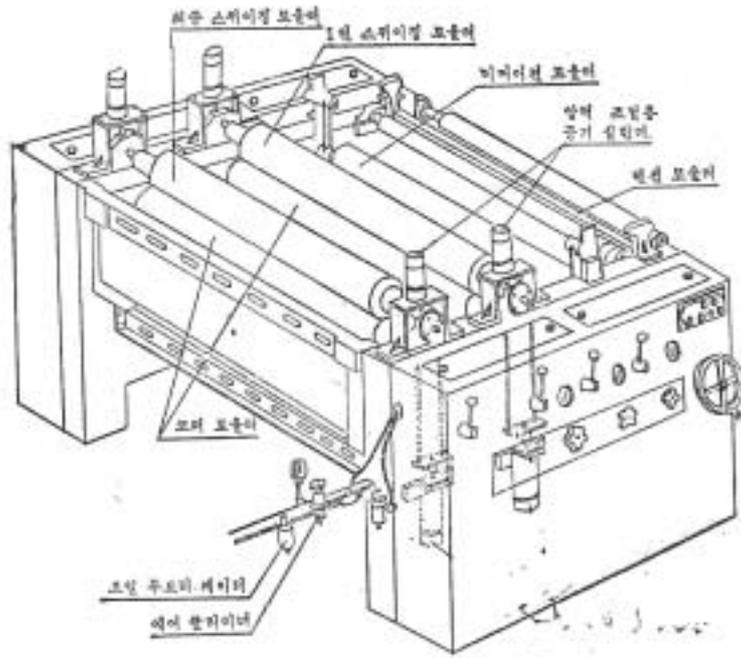
(wet)

가

PIV

PIV

< 3-10 >



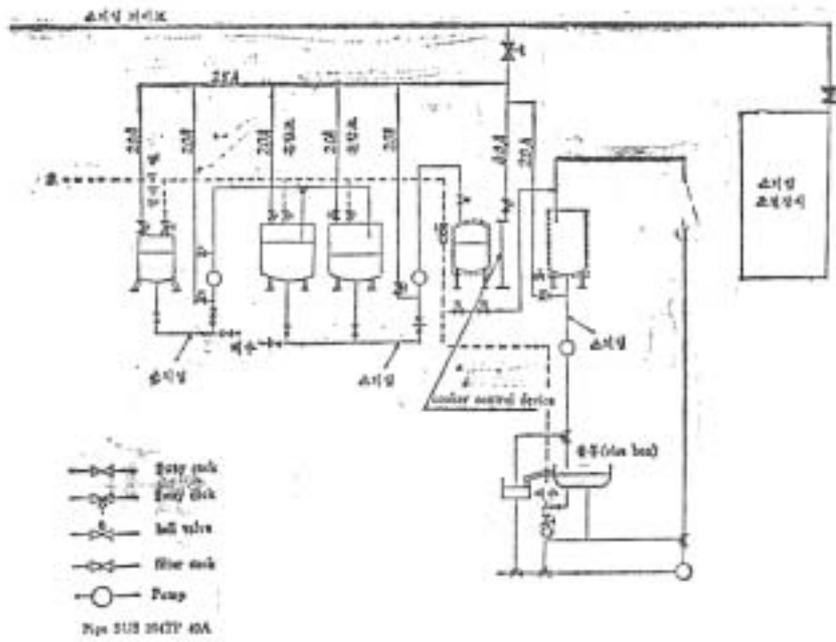
< 3-10 >

6)

() , ,

<

3-11>.



< 3-11>

7)

8)

