

- 1.

(21) -

3)

a)

(tying group)

(arresting pin)

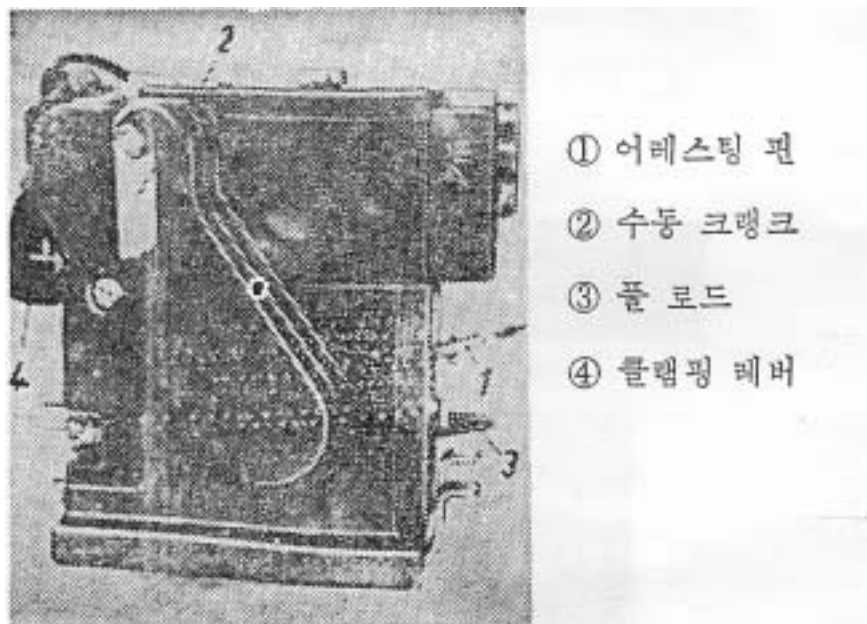
< 4-50>

(hand

crank)

(pull rod)

(clamping lever)



< 4-50>

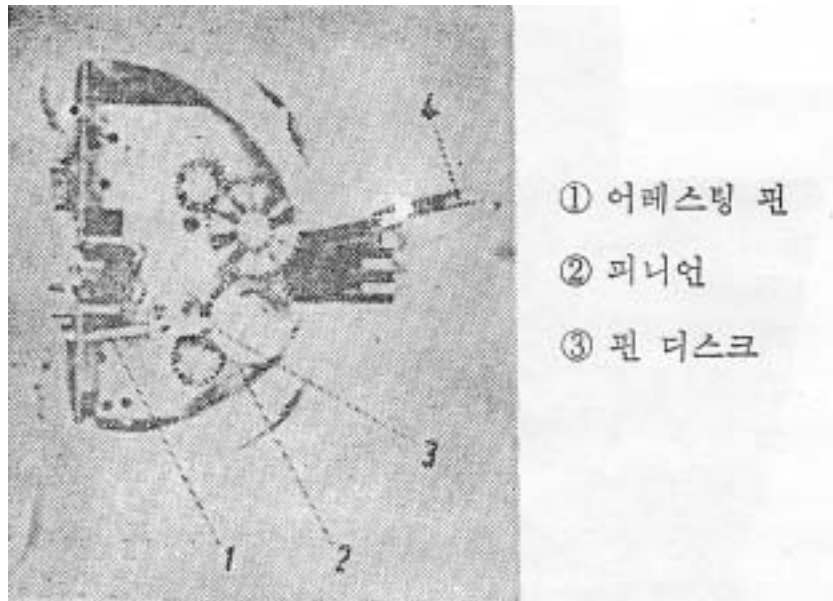
(clamping lever)

(arresting pin)

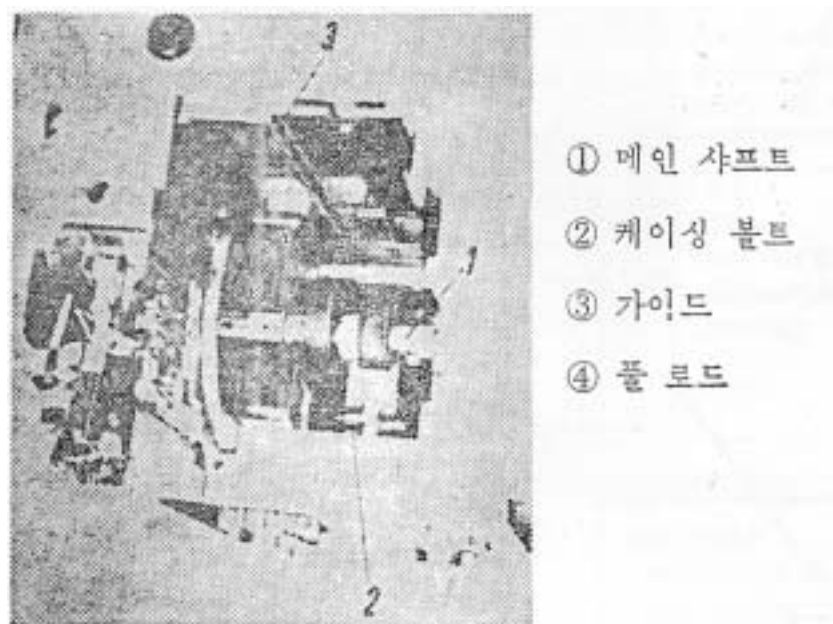
(pinion)

(pin disc)

. < 4-51>



< 4-51>



< 4-52>

(main shaft)

가 (casing bolt)

가 .
< 4-52>.

(needle)

가

(count)	(needle NO.)	(count)	(needle NO.)
60 ^s	5	8 ^s	18
53 ^s	5	7 ^s	20
47 ^s	6	35/2 ^s	22
41 ^s	7	24/2 ^s	10
35 ^s	8	12/2 ^s	14
30 ^s	9	12/3 ^s	20
24 ^s	10	12/4 ^s	30
18 ^s	12		50
12 ^s	14		
10 ^s	16		

(needle stop)

(cordel screw)

가 .

(loosening nut)

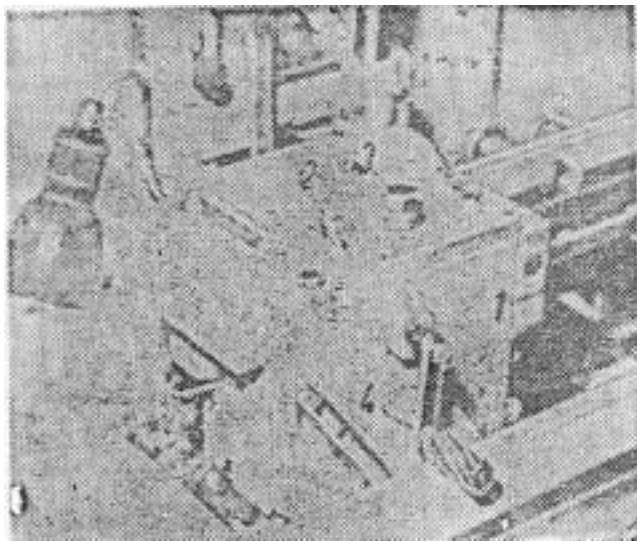
(turning bolt)

. < 4-56>

(.)

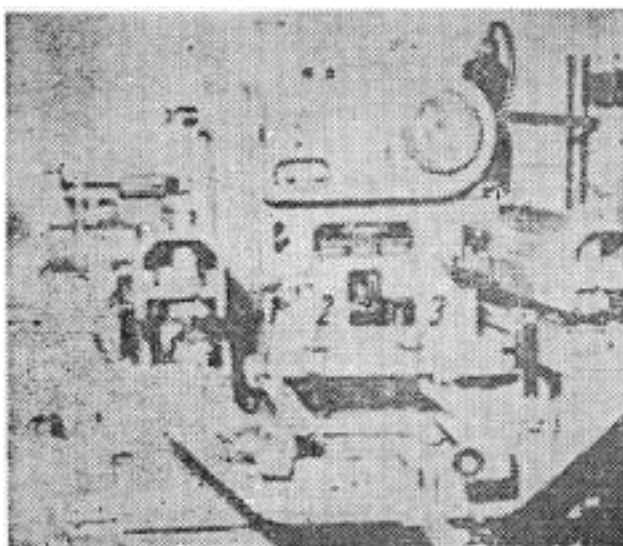
. < 4-

53>



- ① 전원
- ② 스위치
- ③ 놉
- ④ 수동 크랭크

< 4-53>



- ① 배
- ② 어드밴스 피일러
- ③ 레버

< 4-54>

(clamp channel) .

가 가 . <

4-54>

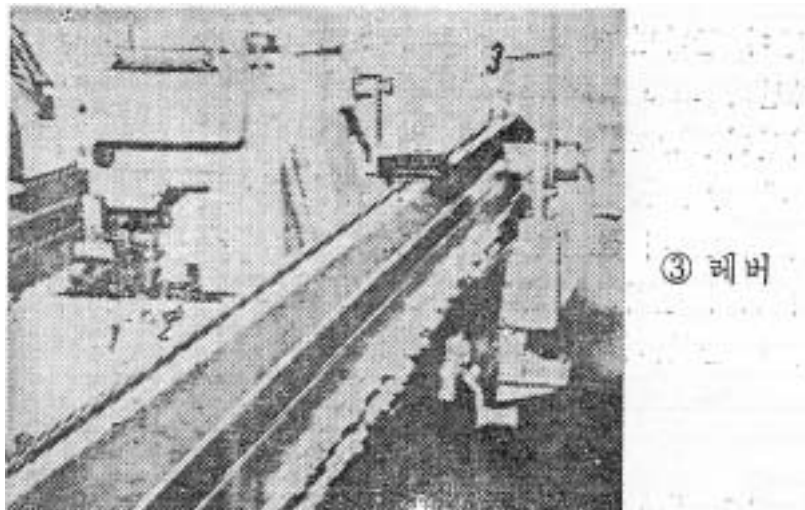
(pusher ; 4-55) .

(advance feeler ; 4-54)

. (tying machine)

(4-54) 가

. (4-55) .



< 4-55>

4)

a)

1 가

1 가

. 1 가

. 12^s~35^s

< 4-56>



< 4-56>

1 가

가 가

가

가

가

(thread clip)

< 4-101>

(tying thorn)

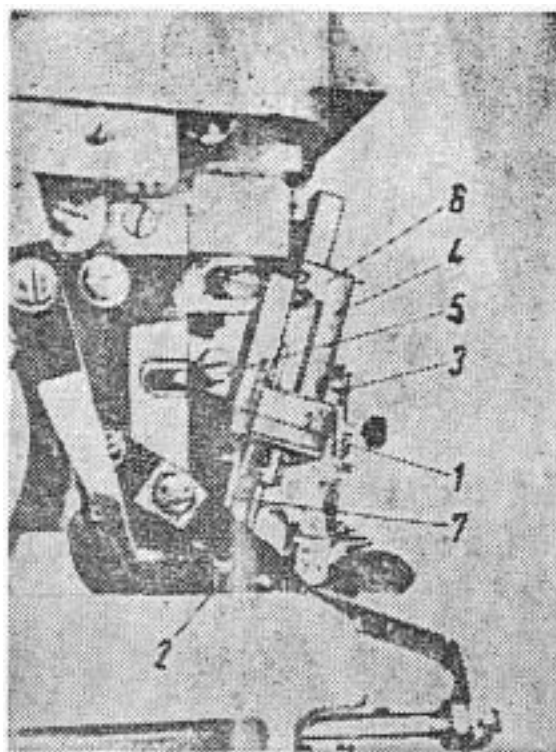
(front center)

(setting)

가 가 (advance
feeler) 가 . (bottom feeler)
, (top feeler) .
가 가
(screw) ㉔ 1mm(3/64) "
(thread feeler)
(thread feeler) ㉕ (thread gook) 가
㉖

19

20



- ① 가위
- ② 웨이스트 채널
- ③ 스크류
- ④ 슬라이드
- ⑤ 스크류
- ⑥ 푸셔

2 가

2 가 가 .

(waste channel) .

. 가 가

(pusher)

.< 4-57>

(.)

(knotting needle)

가

가 . (back cover)

(fork piece) (join piece)

(knotting needle) . 가

.



. 12's .

. < 4-58>

b)

(gear osx)

) GASOLIN-Getriebeol BSS

) Shell Macoma Oil 76

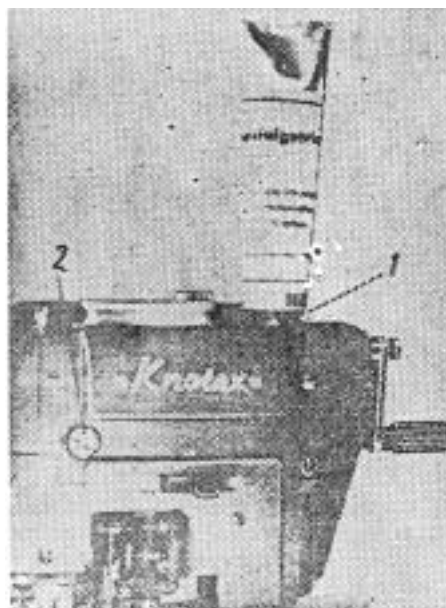
) ESSO PEN-O-LED EP 6 .

(tube

oil)

1/3

< 4-59>

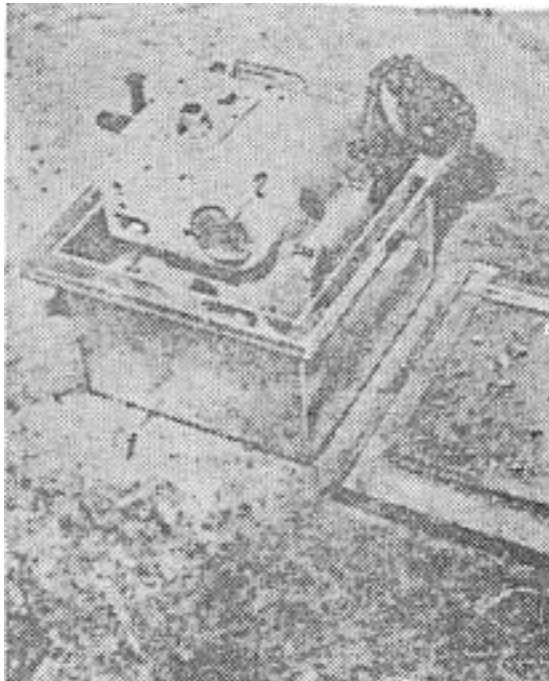


< 4-59>

15~20 .
 (oil level) .
 . ().
 가 3~4
 (paraffin)

< 4-60>

3/4



< 4-60>

가 2~3

(tier)

(oil name)	50
Gasolin TU504	2.5
Gargoyle Vactra Oil light ×	2.5
Shell Tellus Oil 27	2.5
ESSO Esstic 42	2.5
BV Special CMS	2.4
BP ENERGOL HP 10	2.7

15~20

가 (clip scissors), 가 8~10

1 2

(grease nipple)

가 가

(front motor bearing)

(oil level) < 4-76>

가 (gear)

.

(oil return worm)

가 .

가

.

5)

a)

(1) .	.	.
(2) 가 .	가 , .	가 가 가
(3) 가 가 .	90° .	90° .
(4)	.	.
(5) (double thread)	1) 2) 3)	1) 2) 3) 가 가 .

		.
--	--	---

b)

(1) (double thread)	1) 가 2) 3) 4) 가 . 5) 6) (double thread stripper)가 . 7) 8)	1) 2) 3) (ratchet key) . 4) 5) . 6) . 8)
(2) (Single thread)	1) 2) 가 3) 4) 가 5) 가 6) 90°	1) . 2) 3) 가 . 4) . 5) 6) .
(3) (open knots)	1) 1 가 가 . 2) (knotting) 가 . 3) . 4) .	1) 1 가 . 2) . 3) 가 . 4) .

	5)	5)
(4)	1) (tying finger) 가 . 2) .	1) . 2) 가
(5)	1) . 2) 10's	1) . 2) 2 가
(6) .	1) . 2) . 3) . 4) . 5) . 6) 1 , 2 가 가 7) 가 .	1) (sand paper) . 2) (가) 3) . 4) . 5) . 6) . 7) .
(7) .	1) 가 . 2) . 3) 가 .	1) . 2) . 3) .
(8) 가 가 .	1) 가 . 2) 가 3) 가 4) (rack) 가 5) 가 .	1) . 2) . 3) . 4) . 5) .
(9) 가 .	1) .	1) .
(10)	1)	1) .

		2) .
(11)		1) .