

(2)

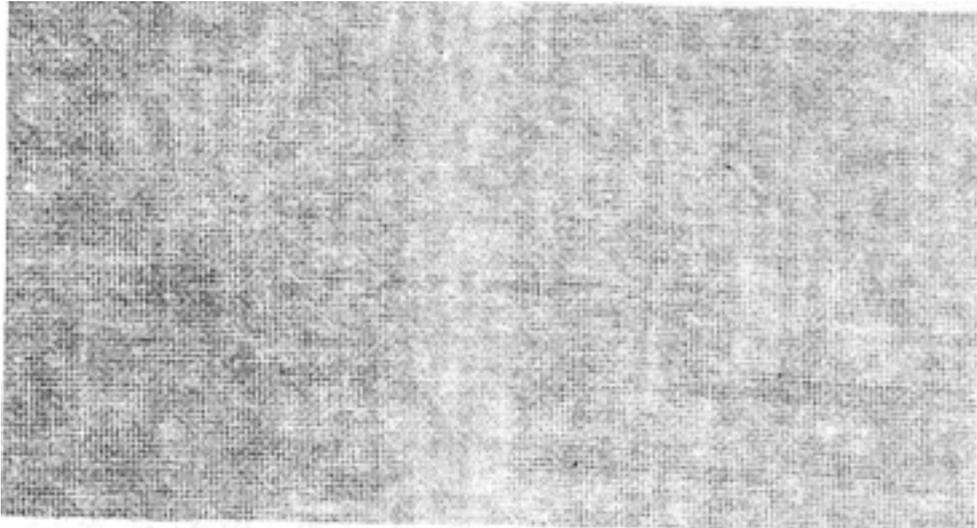
2.

1) (Heavy filling bar) < 8 >

가 가 .

(杼口) , , Surface roller strip

, Cloth roller spring .

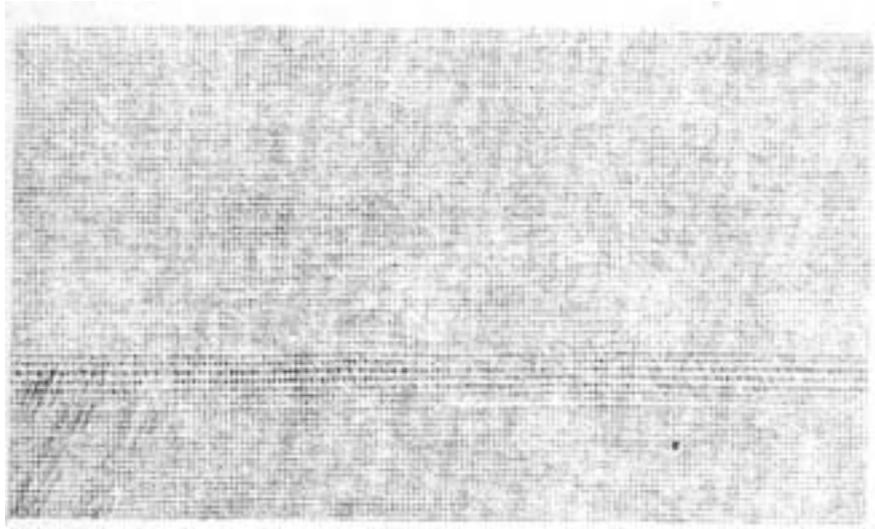


< 8 >

2) (Light filling bar) < 9 >

가 가 .

Reed cap Reed case가 , (取付) ,



< 9 >

3) (Barré) < 10 >

(調整不良)

Picking(緯入)

(細少)

Bearing

(傳動差)가

4) (杼間)(Open set mark, crack) < 11 >

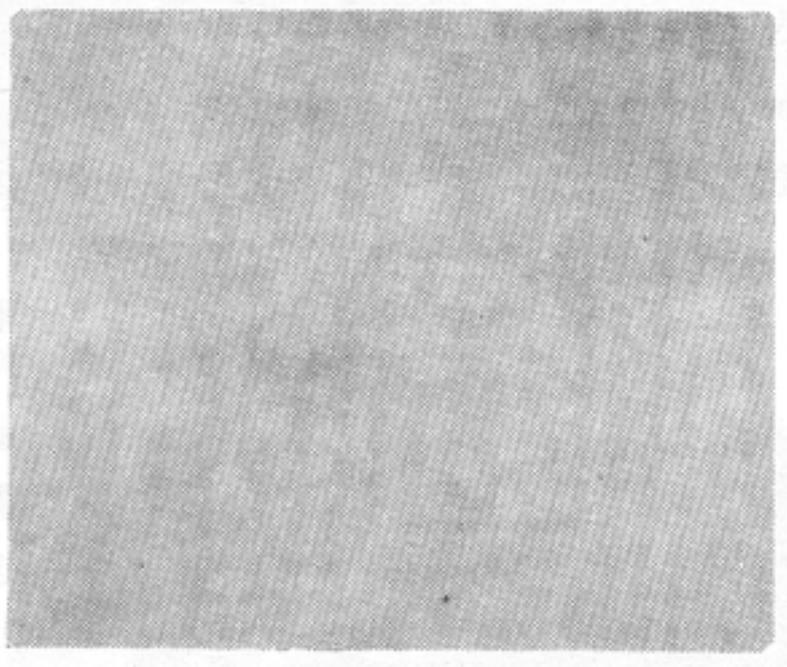
가

(不調),

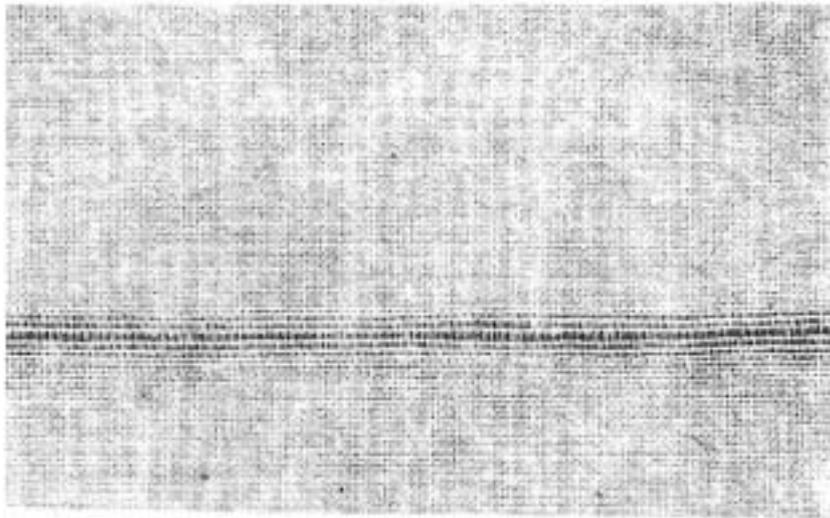
Brake

Crank shaft metal

Connecting Rod가



< 10 >



< 11 >

5) (飛段)(Finger mark)

가

Cloth Beam

가

가 Beam

6) (Wavy set mark)

(杼口) (上絲) (下絲)

7) (Filling band in shade)

8) (Slack pick, Slack filling) < 12 >

가

(節狀)

가 가 Cop 가

(管卷

機)

(杼口)

가

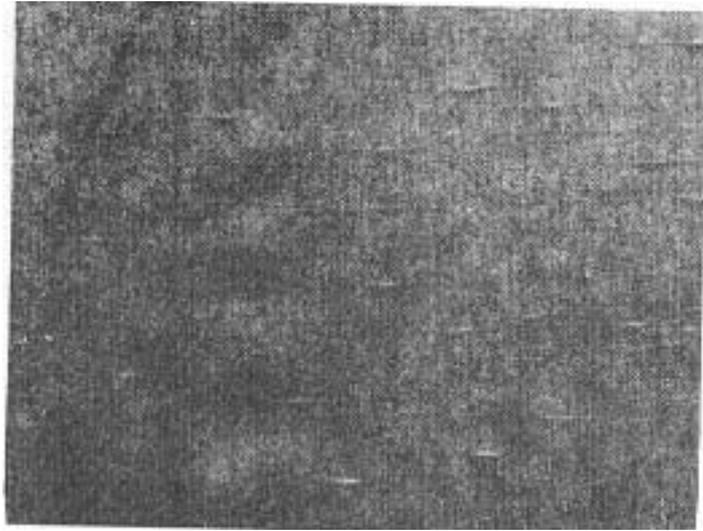
Eyelet

, Swell

Buffer가

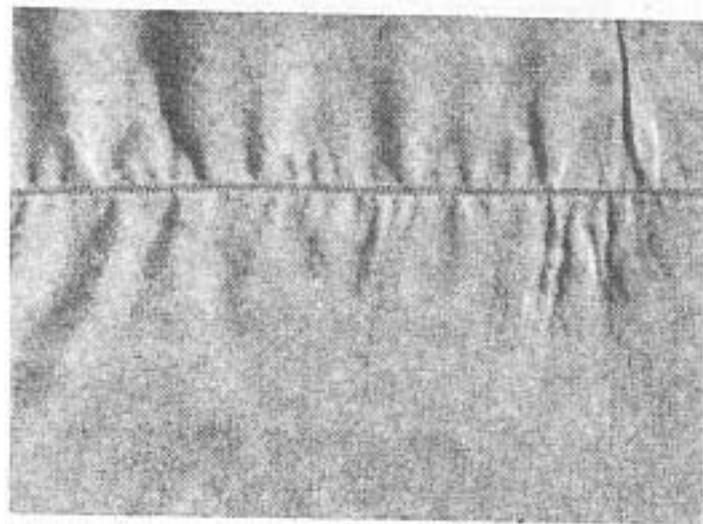
, Picking

Timing



< 12>

9) (Tight pick) < 13>



< 13>

10) (Broken pick) < 14>

(打入) 가
, Cop
, Spindle
, Picking , Timing

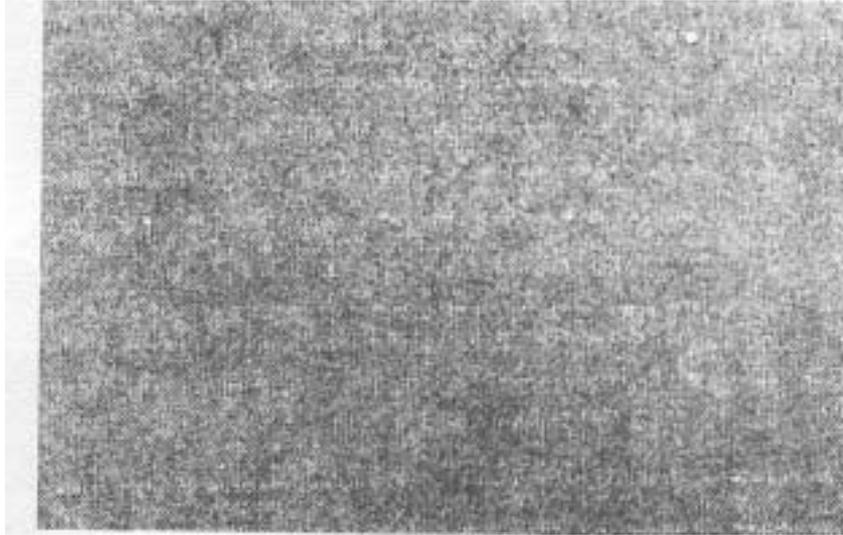


< 14>

11) (Shuttle mark) < 15>

가 Shuttle

Shuttle Rolling, (糊)
, (取付) , Slay (灣曲),

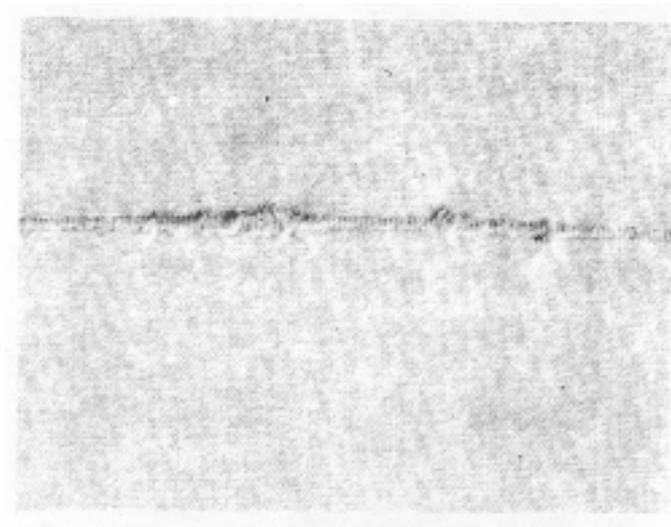


< 15 >

12) Cop (Sloughing-off, Shelling-off) < 16 >

Cop(緯管)

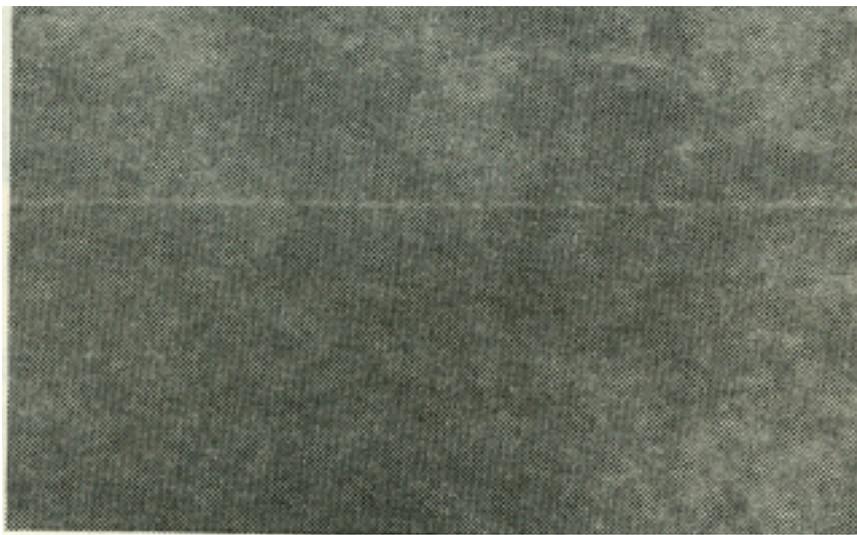
Cop , (打入) , Shuttle ,



< 16 > Cop

13) (Double picks) < 17>

(杼口) 가 .
Weft Feeler , ,
, Picking Stitch , Box Front , Bunch



< 17>

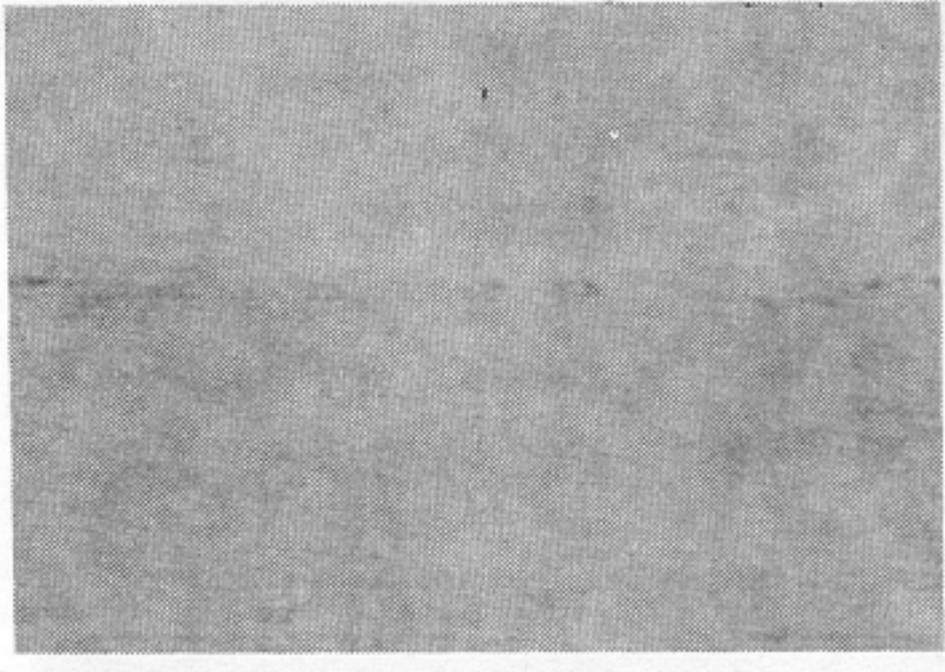
14) (織付) (Set mark, Start-up mark) < 18>

(毛羽)가

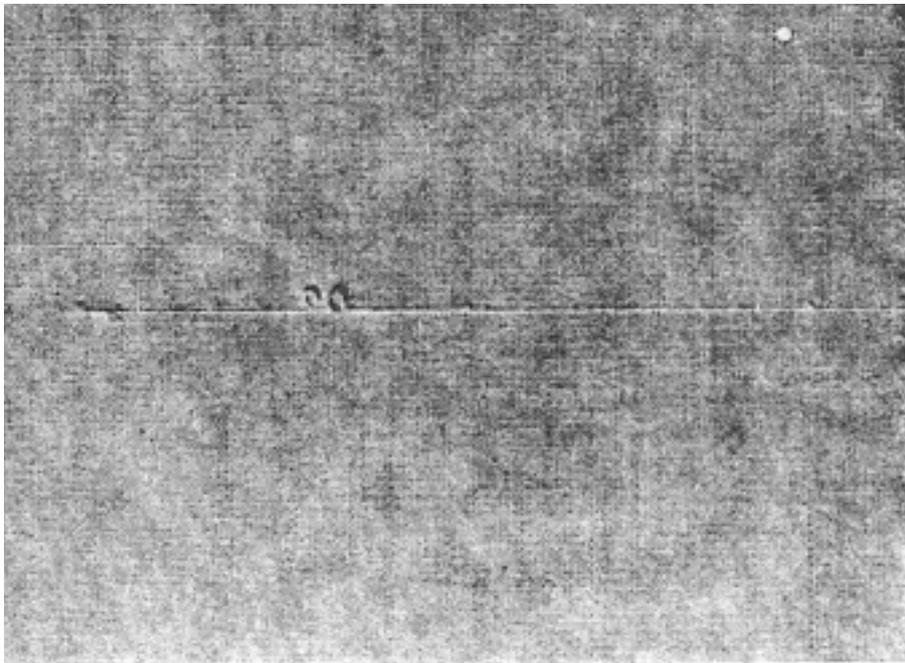
, .
, 가 .

15) (Pulled in, lashing-in) < 19>

가



< 18 >

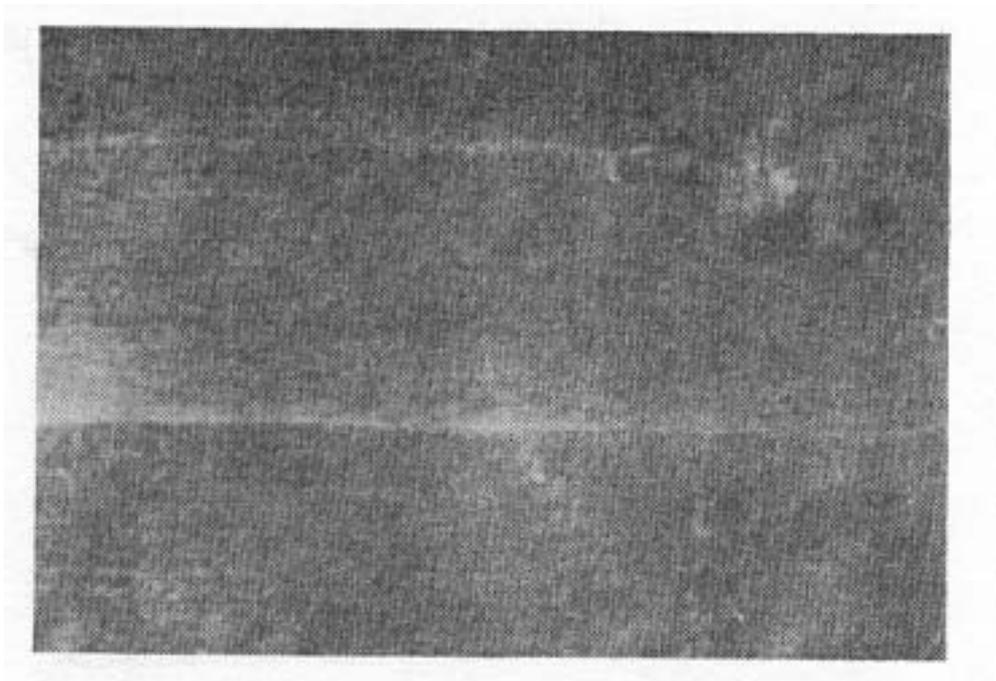


< 19 >

16) (異物) (Gout)

(異物)

17) (杼口) (Close set mark) < 20>

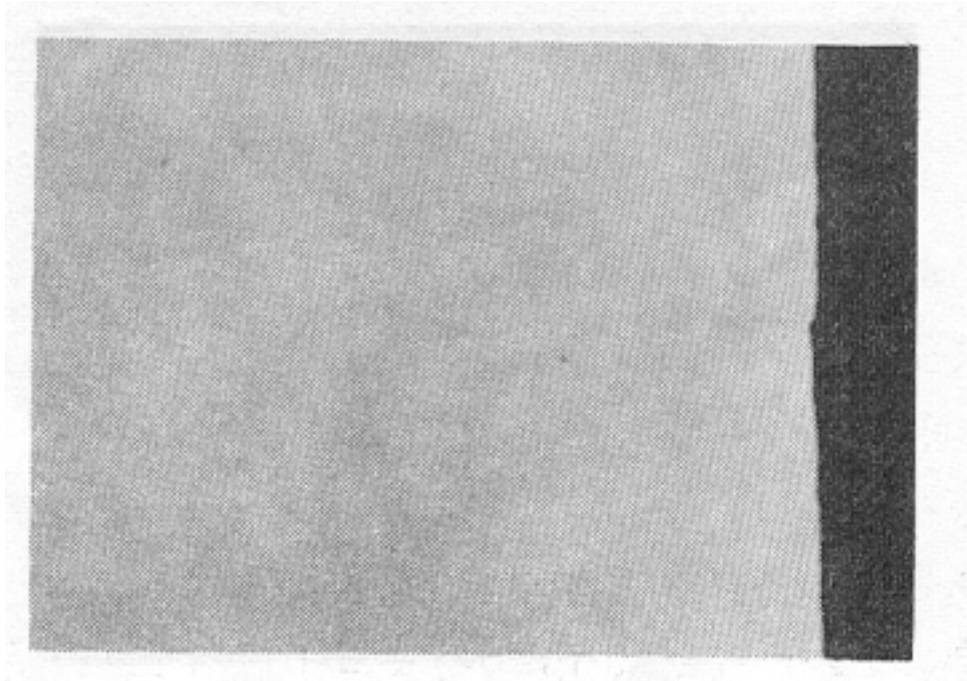


< 20>

18) (Pulled-in of yarn waste)

19) (Filling Change) < 21>

가 ,



< 21>

20) (Pirn Barreé)

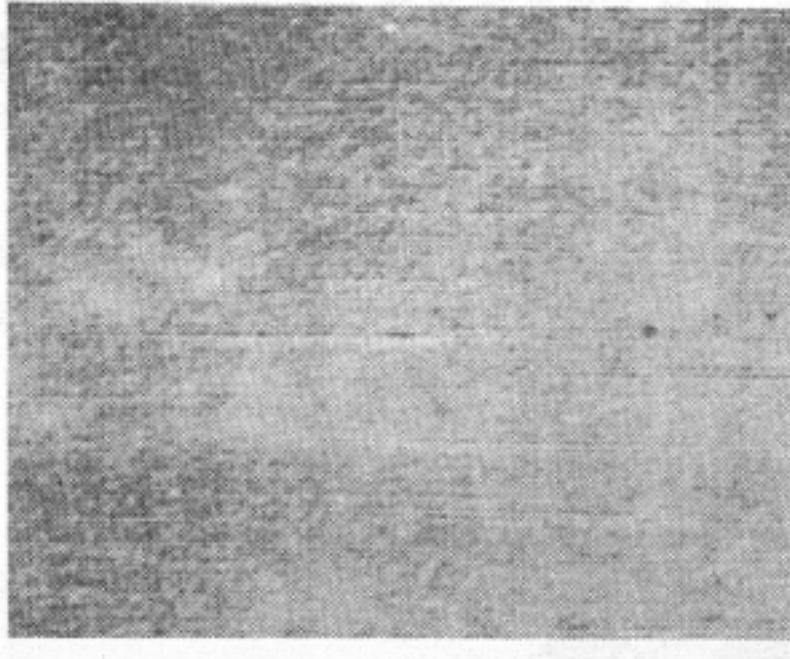
1 가 5mm
 (가 Tight Pick). Pirn Taper Straight
 가 .

21) (Mixed Filling)

22) (杼口) (Mispick)

23) (Filling Knot) < 22>

(毛羽)



< 22 >

24) .(Uneven Crepe)

가 가 , 가
, filament ,
, Set 가 , Set

25) (異常絲) (Abnormal filling)

26) (Friction mark)

가 가 .

27) (Beating motion defect)

가 가 가

(浮織) .

1)~27) 가 .