

,

(twist)

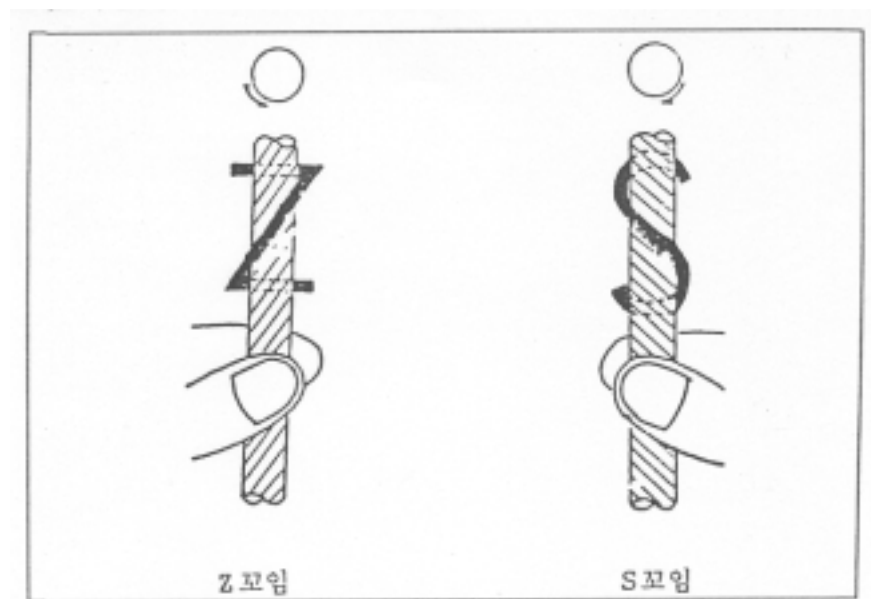
.

(Z) (S) 가 .

() S 가

가 S , Z 가 가

Z .



< 1>

, (direct counting

method, KS K 0418)

가

0417) , 가 (untwist-retwist method, KS K
TPI(turns per inch) TPM(turns per meter)

·
(twist contraction) 가
·

$$(\%) = \frac{\quad}{\quad} \times 100$$

(twist multiplier)

$$\cdot$$

$$(TM) = TPI / \sqrt{NeC}$$