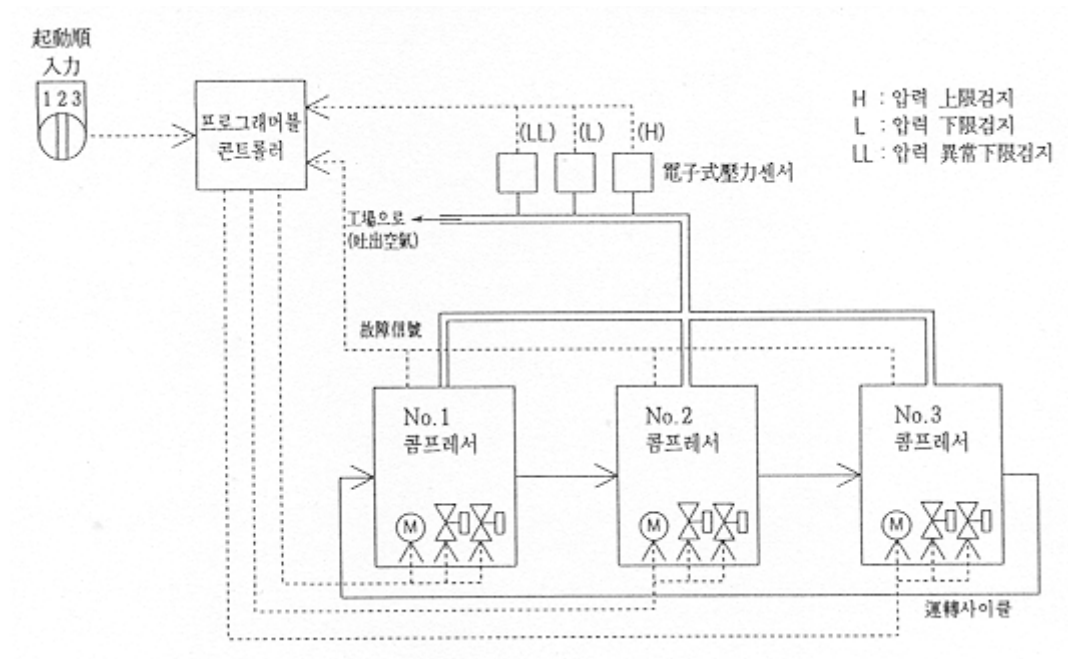


가 (III)

5.

5.1

< 34>



< 34>

< 34>

3

. 3

, (H)

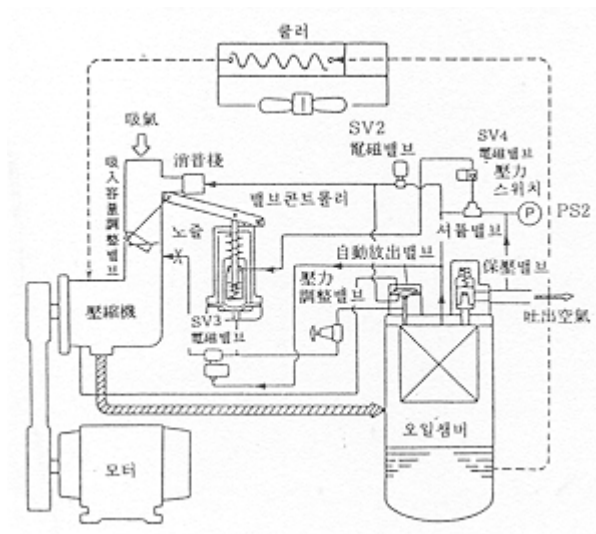
, (L)

, (LL)

(H) (L)

가

.



< 35>

(logic sequence)

(35)

가

가

(H)가

(SV2)가

, (SV3)가

(unload)

(L)가

(SV2)가

, (SV3)가

가 (time up)

(L)가

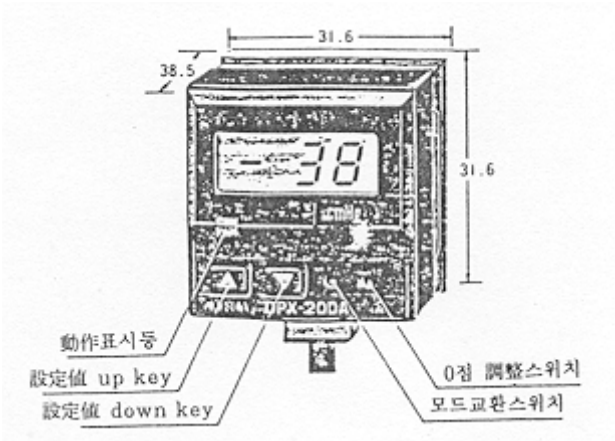
2

가

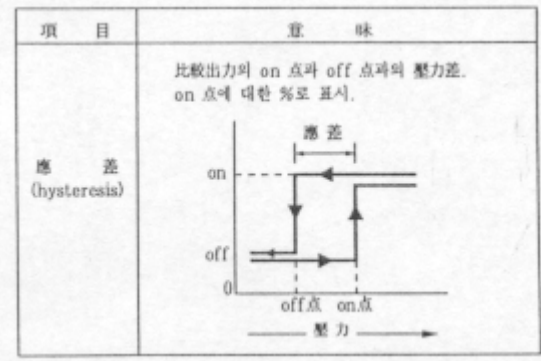
(rotation)

(unloader)가

70%



< 36 >



< 37 >

(transducer)가

(hysteresis)가

가 . (36) . < 37>

.

5.2 (loadcell)

가 ,

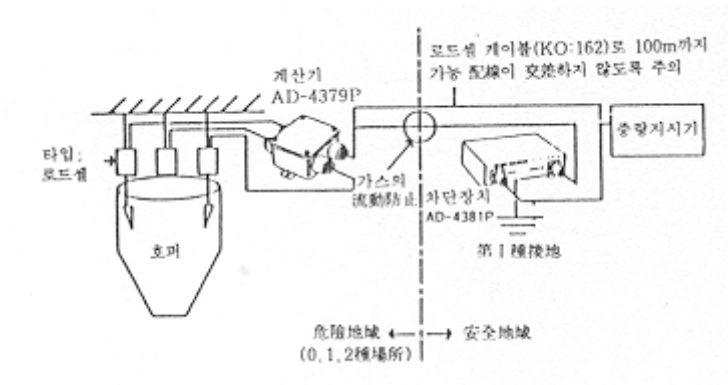
가

,

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(省力化)

.



< 38>

가 가 가

,

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가 .

, 가

(shear)

,

가 가 .

.

< 38> 3 ,

(safety barrier) (indicator) .

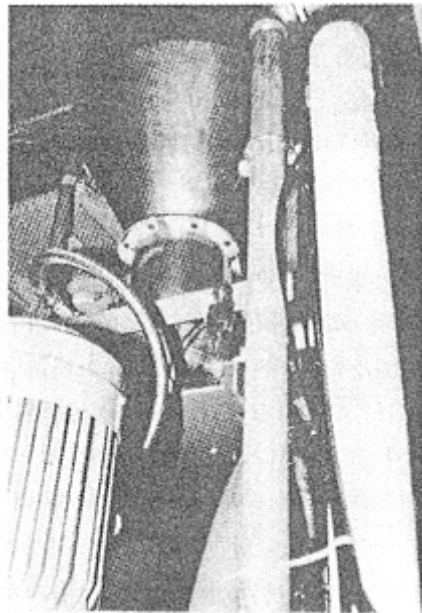
(hopper) 3

, (

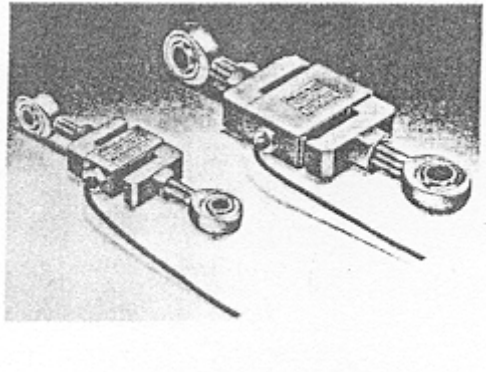
barrier unit가

)

.



< 39>



< 40>

< 39>

가

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. < 40>

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6.

6.1

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(

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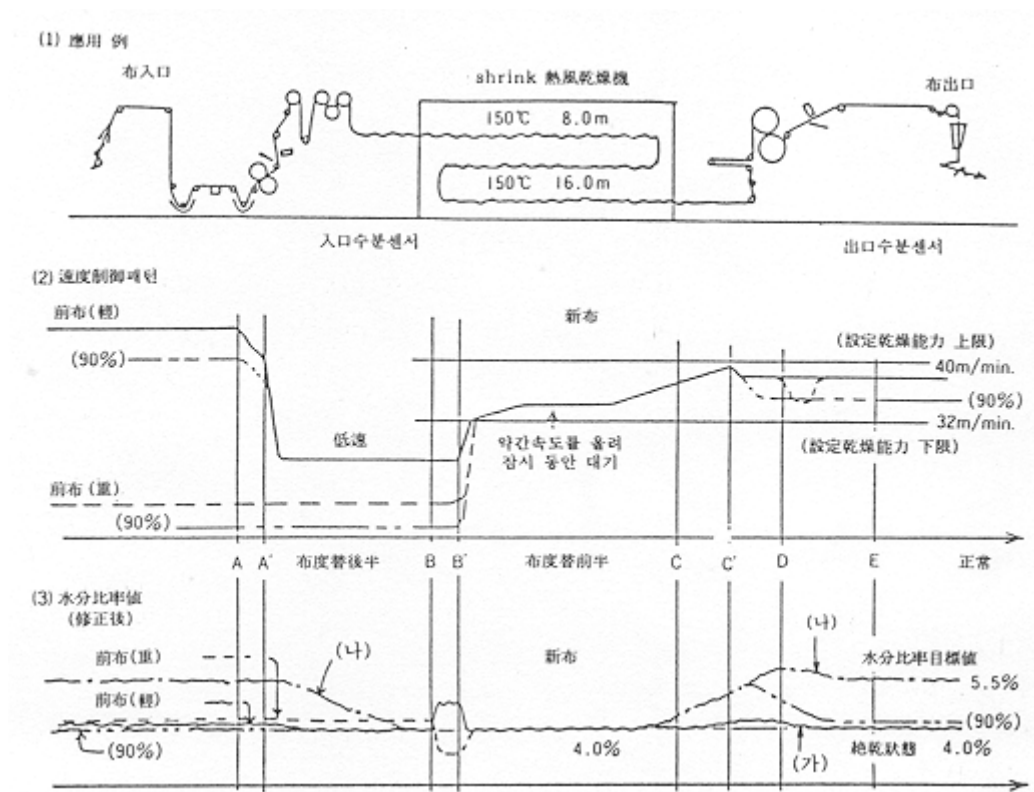
“

”

.

가

.



< 41 >

(41)

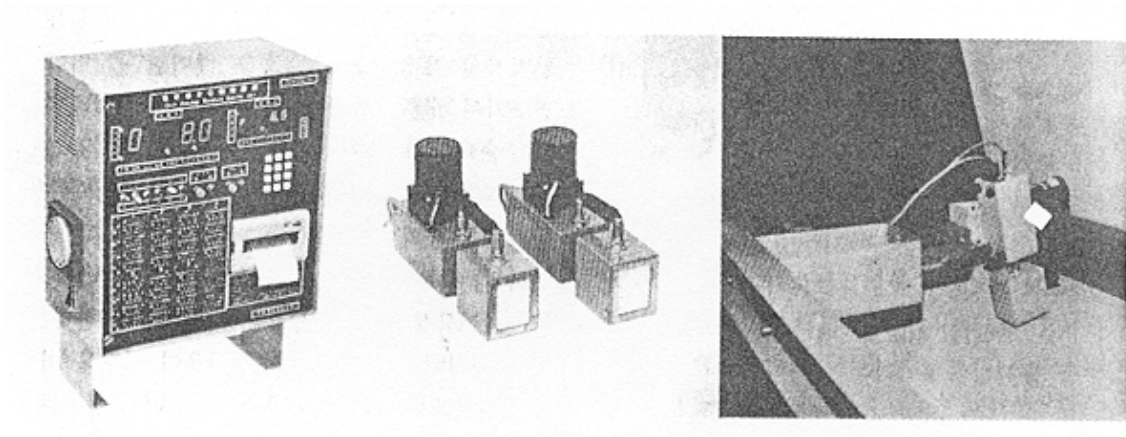
가

가

70 80%

가

가



< 42>

6.2

. < 43>

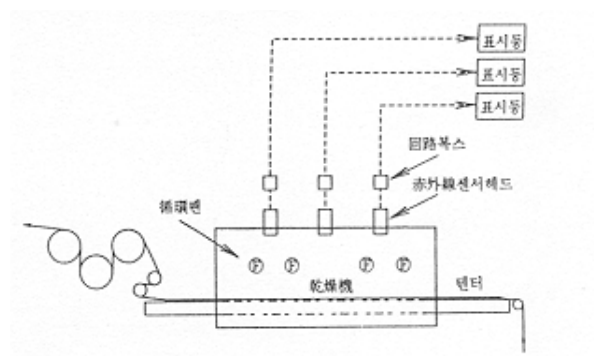
가

,

가

가

가



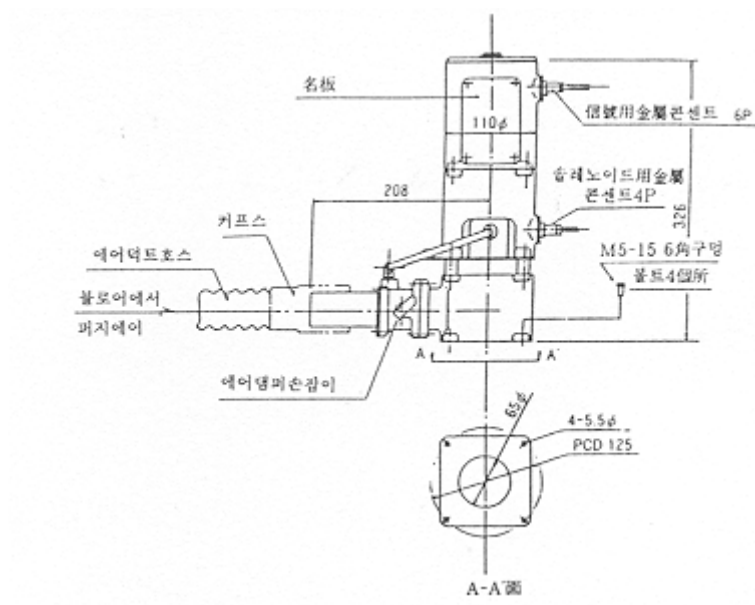
< 43>

(linearizer) 가

가

air purge shutter . < 44>

가



< 44>

< 1> 가 (3)

NO				
(5)				
(6)				