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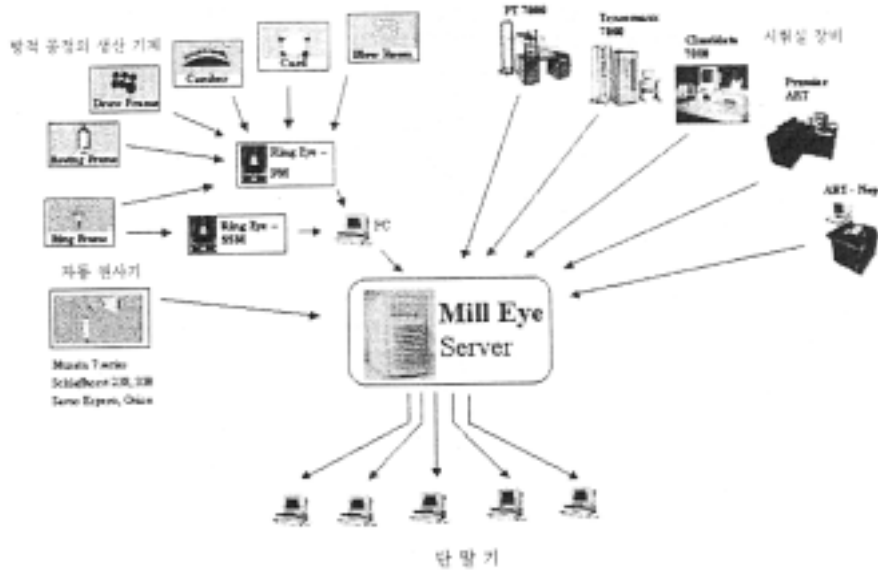
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Premier Mill Web ERP
 Texpert .

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< 1> Premier Mill Eye

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Premier Mill Eye

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Ring Eye, Sliver

Eye

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Mill Eye

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Mill Eye 1.0.0, Ne 30/1, mix 0038

«Tensomaxx 7000»				
Parameter	Mean	SD [%]	CV [%]	Q95
B time	0.30	0	0	0
B force	318.36	9.41	2.96	11.70
B elongation	4.73	0.11	2.42	0.14
Tenacity	16.29	0.40	2.43	0.49
B work	394.04	16.44	4.17	20.44
«Tester 7000»				
Parameter	Mean	SD [%]	CV [%]	Q95
Um	9.24	0.16	1.68	0.25
Cvm	11.67	0.21	1.82	0.34
Cvm1m	3.75	0.06	1.70	0.10
Cvm3m	2.94	0.11	3.79	0.18
Thin places (-50%)	0.36	0.47	133.35	0.75
Thick places (+50%)	17.15	5.32	31.02	8.46
Neps (+200%)	36.56	13.25	36.24	21.07
Hairiness H	6.17	0.68	11.00	1.08
Standard deviation of H	1.33	0.27	20.01	0.42

PT 7000, Tensomaxx 7000, Classidata 7000 HFT 9000

Premier ,

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Ring Eye . Ring
Eye (Ring Eye PM) ,
(Ring Eye SSM) .

4.3

Eye . Mill
Schlafhorst 238 338, Murata 7 Savio Espero
Orion .
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(CV%), ,
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< 2> (:31),

Mill Eye 1.0.0, Ne 30/1, mix 0038, S238(3)

Parameter	1	2	3
Production duration	455.02	437.28	470.35
Machine eff. [%]	68.71	68.92	70.66
Shift eff. [%]	64.17	61.39	67.70
Production [kg]	200.63	219.57	211.83
Production width [kg]	0.89	0.89	0.92
Cleaner cuts /100 km	149.60	158.40	151.80
Tension breaks /100 km	151.67	160.65	153.89
Durations/red light	0.64	0.71	0.65
% Red light / joint	1.08	1.33	1.11
% Repeaters / joint	16.31	17.83	16.47
No. of off-standard drums	1.05	1.18	1.17
Doffed packages	101.86	115.82	115.22
Thick place cuts	2.12	2.05	0.85
Double end cuts	6.09	10.58	3.48
Thin place cuts	5.74	4.25	1.65

4.4

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4.5

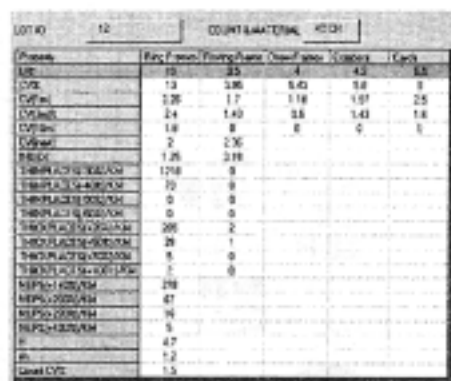
Mill Eye , 가

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Mill Eye

ERP

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Texpert

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ERP 가 .

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Texpert , , ,
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