

1.

,

.

,

收率

.

가

가

. Rieter

E7/6

Unilap

.

○

가

,

○

, ,

,

○

○ E7/6

가

○

가

가

,

가

가

.

가

.

○

,

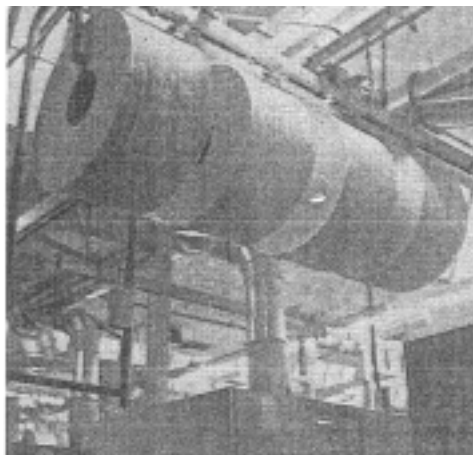
2. (process harmonization)

Rieter

Rieter

- D1
- Unilap
- E7/6
- E6/4

< 1>



< 1>

3.

가 ,

, E/7E5 E7/E6

Rieter

Unilap

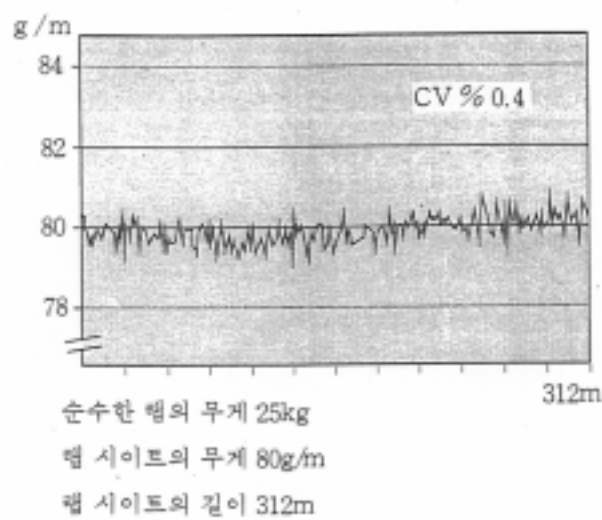
. ITMA 87 ,

100 가 가 .

120m/min 25kg .

, 4- -4

< 2>



< 2> Unilap

Unilap

Unilap

,

1¹/₂in

Ne 80

Rieter

Unilap

4.

Rieter

E7/6

<

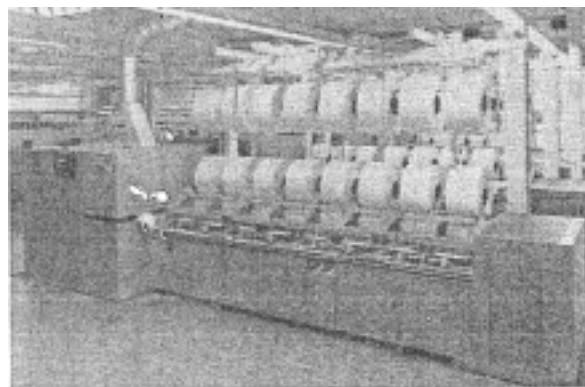
3>.

가

가

$1 \sim 1\frac{7}{8}\text{in}$

5~20%



< 3>

E7/5

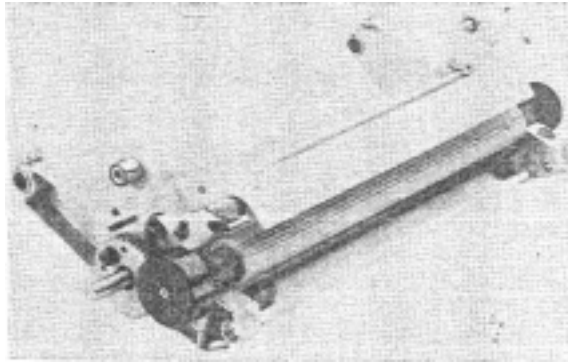
E7/6

(nipper)

, 350nip/min

가 . , 가
 , 80g/m
 70g/h 가 .

,
 , < 4>.



< 4>

E7/6

가 .

○
 , ,
 가 .

○ .

○ 8 .
 ,

○ 가 3- -5

8~19 가

○

,

가

(adhesion

length)가 35%

○

(measuring triumphet)

○

,

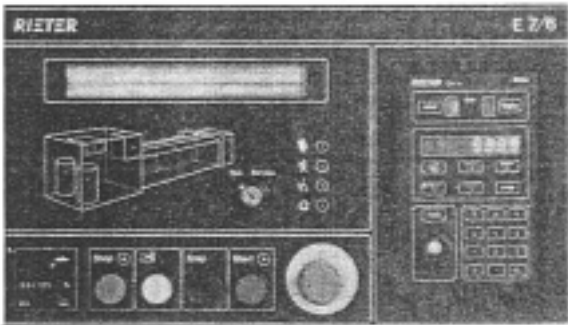
가

○

○

<

5>.

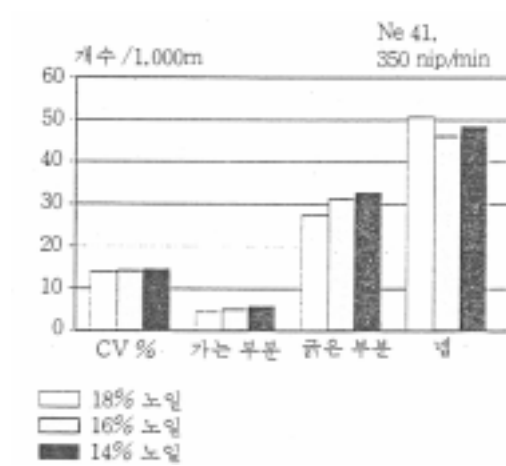


5.

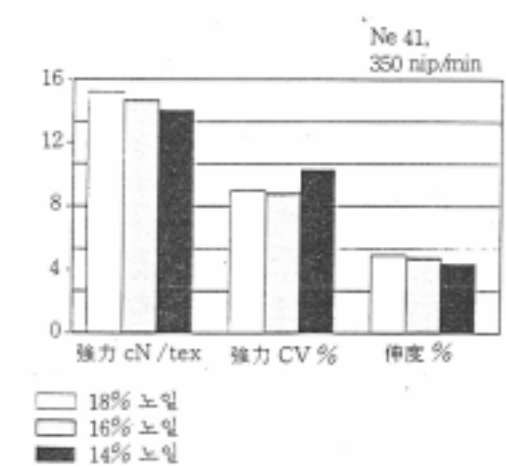
가

가

가



< 6> (%)



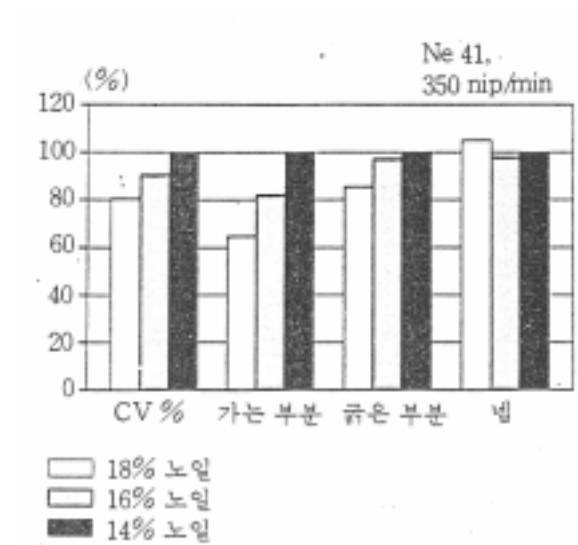
< 7> (%)

Rieter E7/6

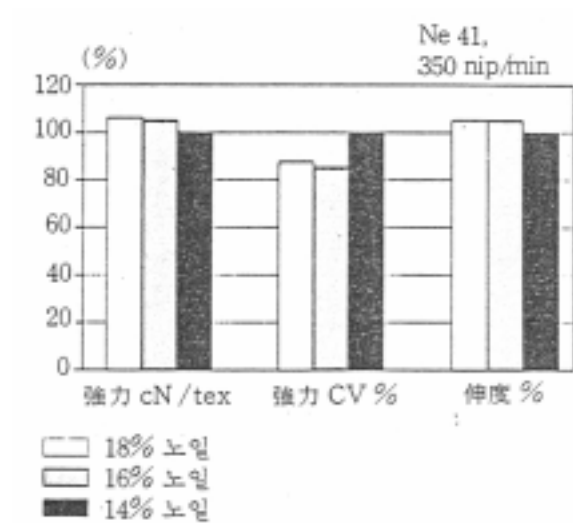
6, 7> 18% , 가 ,
 ,

2~4%

12.5, 14.5, 16.5%
 , 12.5% ,
12.5~14.5% .
16.5% 가 <
8, 9>



< 8> (%)



< 9> (%)

6.

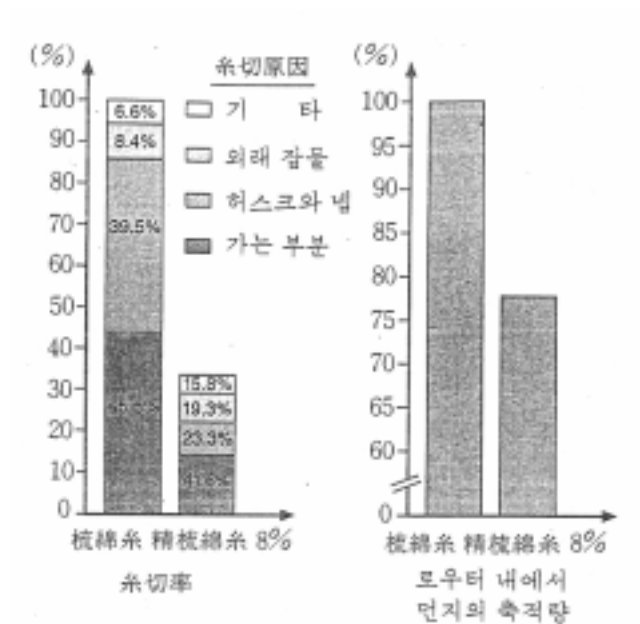
Rieter

가

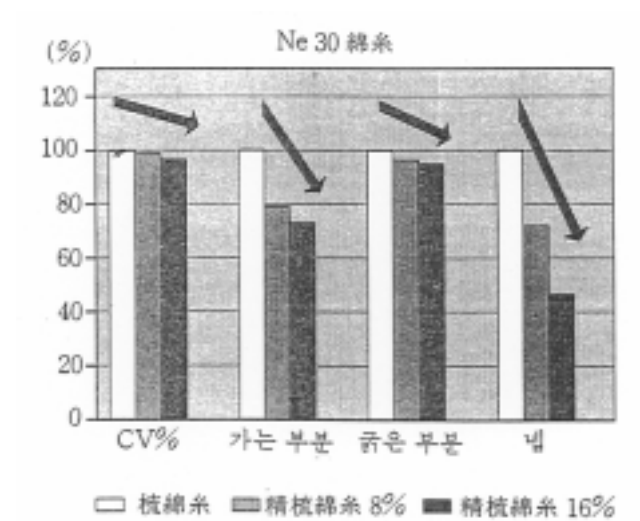
가

< 10> < 11>

50%



< 10>



< 11>

()

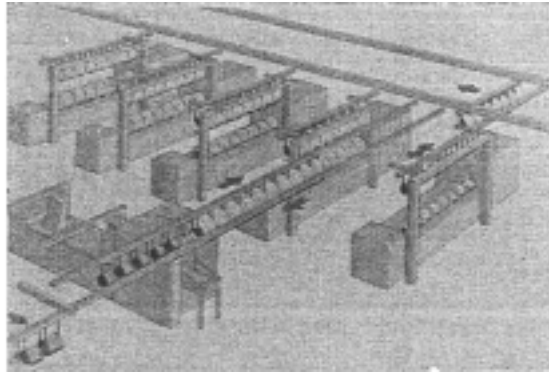
E6/4

가

E6/4

50%

< 12>.



< 12>

7.

Rieter

가

E7/6

○

○

○

○

○

○

○

○