

2

가

Manchester Midland Hotel

QC

가

가 L.H.C.Tippett

Tippett , A.W.Bayer

J.Haworth

(Fothergill and Harkey, Rand D LTd)

가

lap

Card

Scutcher

. Lap

Card

Finisher Sliver

Carding

Doubling

Lap

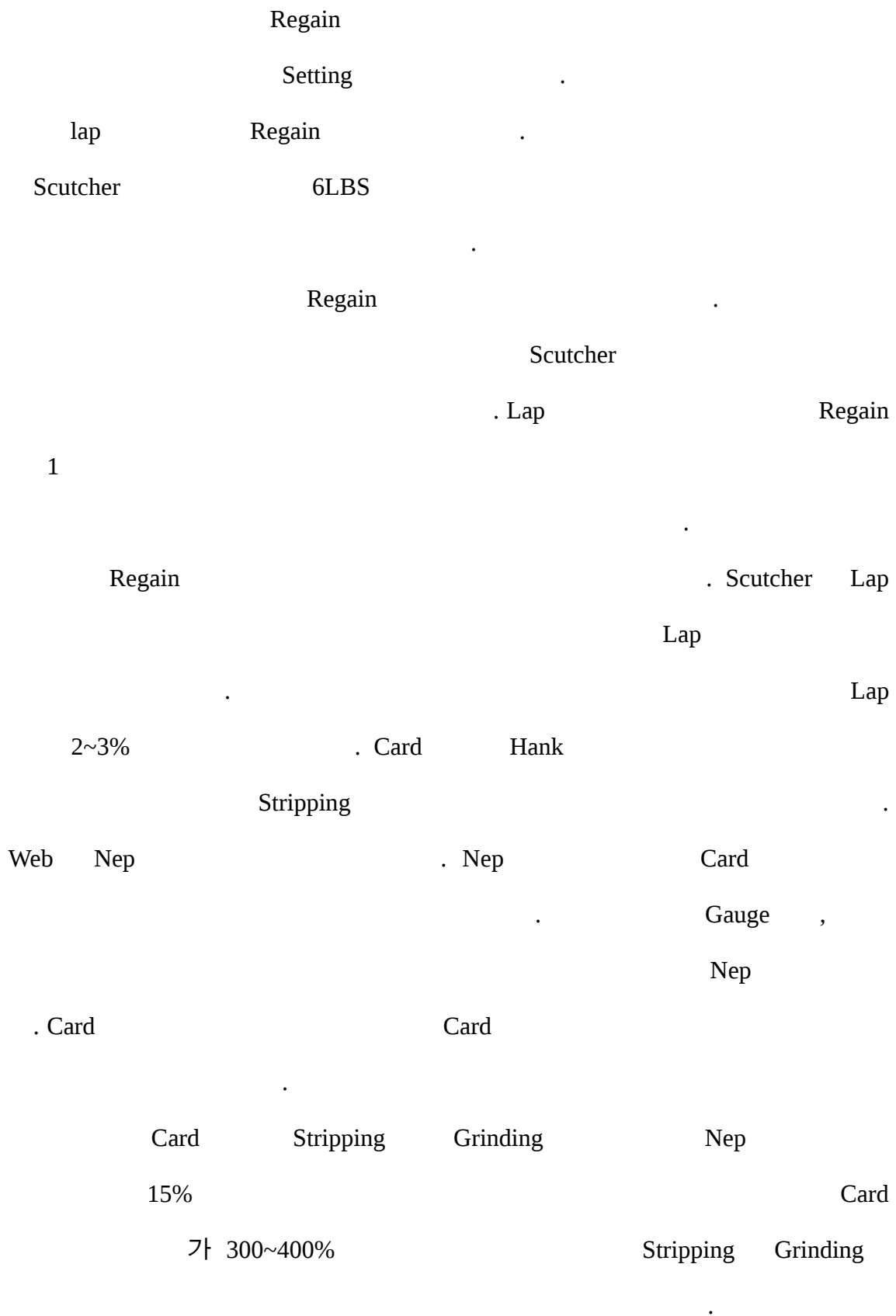
가

, Lap

Sliver

Lap

가



가

.

. Doubling Draft

.

.

가

.

High

Draft, Work Study

.

가

가

.

가

,

가

.

smith and Nephew's

.

,

, micronaire,

Pressley

.

가 3.5~4.5 Micronaire 0.30d Premium

.

가

가

Expert

가

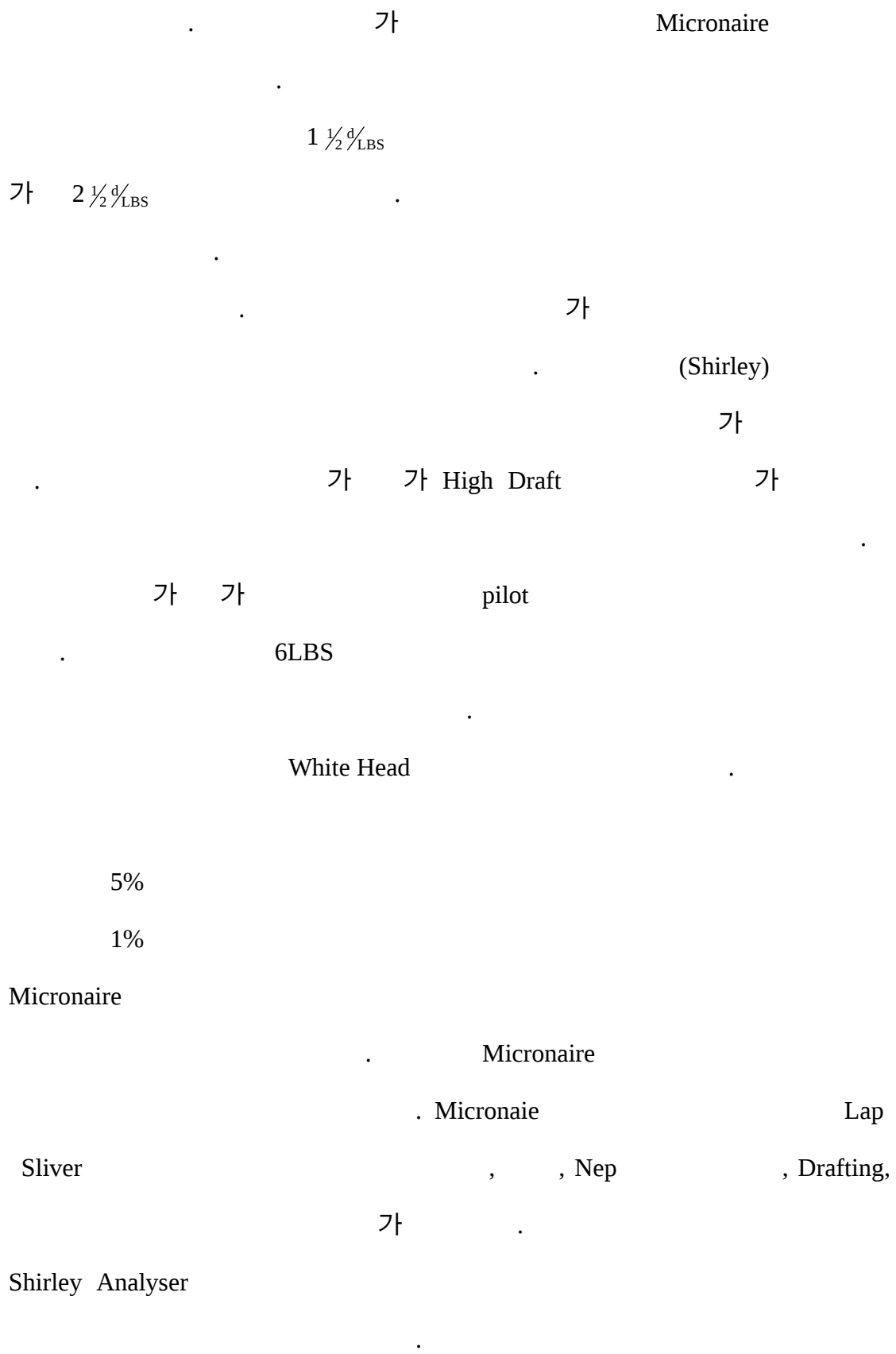
.

Micronaire

가

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Micronaire



Shirley

5%

R.W.Nutter (T.M.M(Reserch)Ltd)

lap

가

20

가

Lap

Lap

1%

Lap

Lap

Gauge가

Sliver

Feed Roller

Coiler

가

High Draft

Stripping

Comber Lap

. Lap

. 24dwt/yds Lap

Lap

Comber

. comber Lap Card Sliver가 Draft

가 가 .

Comber

Doubling

. Comber Head Lap Lap

가 1.8in

.

Lap Comber Table Sliver가

.

. Sliver Comber Draw Box Draft

Doubling

. 4~5 Roller Drafting Sliver

가 Sliver Sliver

.

Draw Box Sliver (Piecing Wave)

Sliver Front Roller .

Sliver Draw Box Draft

. Draw Box

1 가 sliver

2 3

. Comber 2 Sliver

	Card Sliver	가	. Card Sliver
		1	Drafting
	가	2	. 3
			.
	Card sliver	Card	
Card Sliver	Comber Sliver		.
	Draft가16	Single Zone Draft	
			Draft
Front Roller		가	. Draft
			Draft가
	. Draft 10		Single
Zone	가	High Draft	4 2 Draft
			.
			.
1.	-3	()	
2.	(3)-	()	
가	5in		.
	(Test 1)(Test 2)%		
1. Hd.	-3	7.6 8.9	
2.	-Hd	8.7 11.7	
2		Hd	

가 Roller 2
가 Draft가
(Creeling)가
가 가 Hd
가 Draft
가 , 0.16 Hank Sliver 72's Draft 450(10 × 45)
0.14 hank 28's Draft 200(6 × 33.3)
Single Sliver 가 Draft
Draft 가
Draft 가
Draft
1:2 High
Draft(H.D.) 가 가
, Sliver
Drafting
(Front Zone) High Draft

가

.

Nutter

(Finisher Drawer)

.

Scutcher lap

가

가

Lap

.

Comber Sliver

가

.

Finisher Drawer

Sliver

.

가

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