

1.

1955 56 ,

, 58

62 가

, 가

가 .

discuss .

. “ .

Q.C. I.E.가 ” ,

Q.C. ,

.

Q.C. .

Q.C. Cost down

, , Q.C.

. Q.C.

Q.C.

. Q.C. 가 가

. Q.C. 가

. Q.C. S.Q.C.(Statistical Quality

Control) T.Q.C.(Total Quality control) .
가 .
Q.C. Q.C.staff T.Q.C.가
mood .

2. Q.C.
가 가
condition
Q.C. .
, Condition
Q.C.staff
가 Q.C 가 . Q.C.
.
1)
,
, , 가 ,
가
.
.

2)
Data .
3) Feed Back
lap

, 가 Feed Back . level
 check
 . Plan(), Do(), check(),
 action() Deming Circle 가 .
 “OK, Reject, Off Standard 가
 Q.C.가 ” .
 가
 , Q.C.
 , Q.C.
 , Q.C.
 Q.C.

3. Q.C. Staff

Q.C.Section
 Q.C.Section Q.C.
 . 5 Q.C.Staff가 ,
 가 Q.C.
 .
 , , Line Q.C. Staff
 Q.C. , 가
 . Line Data
 가 Staff가 Data Line
 advise Q.C. . Staff가

Line Advise Line 가 .
 Staff Advise .
 Advise Q.C. 가
 가 , .
 Q.C.Staff
 Staff . Q.C.
 Staff

1) Q.C.

2)

3)

4)

5) 가

6) Trouble

7)

8) Training

9)

10) 가

4. Line

Line ,
 , . Material,
 Method, Machine 4M가
 가 , Q.C.가

가

가

Q.C. C.L.,L.C.L. U.C.L. Control

가

1)

2)

3) 가

5. Trouble

가

Slub Slub Fiber

Slub 4Type

가 55%, 12%, 가 %

.

1)

가

.

가

.

가

가

,

.

.

가

.

2) Data

Q.C.

가

.

3)

가

,

,

.

Check

가

4)

Micronaire

Break Draft

U%

4M

가 Trouble 70%

5)

가

Spindle

r.p.m.

Tape

가

Cone Drum

Belt

4 "

가

가

1 , 2 , I.Q가

가

6.

가

Q.C.

idea

Q.C.

가

. Cheese

Conditioning ,

Cheese

가

7. Training

Q.C. Training 가 Training

.

1) Topmanagement Semina

2) Training

Chart , , Q.C.

가 .

3) (Foreman) Training chart .

4) Operator Training

Operator Check List ,

Check List

Check List

.

5) Staff Engineer Training

Q.C. 가 Q.C.

Training .

5.

.

.

.

1) : Q.C. Member 가 가?

: 3% Q.C.Member가 가
 , 1% .
 2) : Card Sliver Check 가?
 :
 3) : Q.C. 가?
 : Q.C.
 .
 4) : Q.C.
 가?
 : .