

(1)-4

(9) Gemona Gemona ()

1) : 1900 . Gemona 1976 5

, ,

, ,

, , 77 12 .

2) : Ring , OE . ,

, 1/3

3) : Ring 46,200 , OE 4,200

4) : Ring – 37's(20~74's)

(1 3/32, 1 1/8)

(30~100's)

OE – , 16's(6~30's)

5) : Ring – 14 / , OE – 16 /

6) :

: Rieter + Marzoli , Temafa()

OE ,

OE

: Rieter C1

: Rieter 300nip/min

: Rieter F 1/1

: [ring] San Giorgio , Edese

: 74's, 13,500rpm, 200mm 45mm,

4~5 (1.8's)

[OE] 8 + Rieter 4

○

12's

●

● 3

● 가 65~75%

7) :

8) :

Q: 가?

A : 100%

OE 가 가 . 35%

.

Q:

A : , .

1 (Weekly delivery) 가 가 ,

가 .

Q: ...

A : Gorizia 25%, Loan .

,

15% 7% .

.

가 가 , ,

.

가 가 ,

가 . 가

, 가 .

Q : 가?

A : , 2~3

, .

, , , ,

. 2 가 ,

, 가

.

.

가 .

(10) Filartex()

1) : 1958 , 1988 “

” 2 ,

Filati filartex S.p.A

- 2) : , Filartex
6 , 220
- 3) : Ring 10,800 , OE 2,160
[]
OE – Ingolstadt
(192 × 4)
Ring – 11,000 (, 40's)
Ring – 7,000 (, , 16's)
OE – (192 × 9 , 16's)
Ring – Marzoli 10,800
(, 28's) ()
Stock center()
- 4) : Ring 16~40's, OE 6~36's
- 5) : Ring – 35 / , OE – 80 /
[]
60% - OE
40% - , ,
- 6) : , , ,
- 7) : Marzoli
A. Ring ()
: Automatic Plucker → B 41
Mixer → B 136 Control feed 1 420kg/

: C300 High Production Card 10 , 33kg/ (60kg/

가)

: Vouk SHI-E 1 -4 , 3 45mm/min,

Marzoli Sliver drawing winder SR34 1eo

: RX 1 8 , 300nip/min, 4 LTX-4

: Vouk SH 2/DE 2 , 2 ,

300m/min

: BC 16 , 1,150rpm

: NSF 2/L-SD2 Ring () 10 ,

Unit 가

: Schlafhorst Auto Spin Coner

: Italiana Press

● Uster

B. OE ()

: 5~16's 1 600kg/

20~30's 1 2

: C 300 30~58kg/

: Schlafhorst 216 × 10

8) : 7 , 3 24 , 332 , 8,050 .

,

: 7 , 1 , 1 , 9 /

9 × 5 = 45 / + 4 49

: 3 , 1 , 4 /

4 × 5 = 20 / + 2 = 22

- 3 , 2 32 , 1,532
- , 10%
- 9) : 280 / 50% , 25%
- , 가
- ,
- .
- .
- 10) :
- , 가
- , 가
- Marzoli , 가
- . 30 ,
- , 2
- .
- (11) Legnano Montalto ()
- 1) : 1905 6 ,
- 1960 . Manifattura di Montalto S.P.A.
- Ring 350,000 7,000
- , 2,000 , 100 250
- 2) :
- 3) : Ring 30,000 , 7,000 , 190
- 4) : P/C 20~72's(33's)
- (5 100%)
- 5) : 13

6) :

: [] Marzoli 2 , , 50m

[] Marzoli 2 ,

: Marzoli , 40in ,

97%, 106m/min, 4g/m(400)

(): $1 = 5 \times 2 = 10$

$1 = 4 \times 2 = 8$

: () Vouk, 100% 6

, 508m/min ,

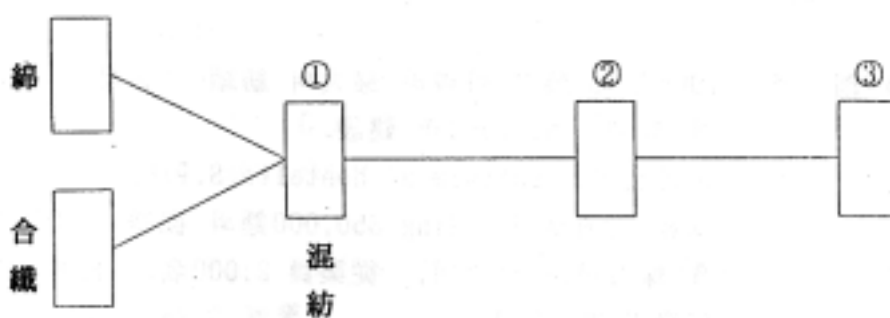
40 in

: () Marzoli, , (40in)

30 -

: 8 /1 ,

: Vouk



, : Uster

:

* 100% 6

: HOWA 48 $\times 2$,

Marzoli 116 × 2 , 1

: Marzoli 1,060 × 12 → 12

: San Giorgio 20,000 (580) → Savio

(Inverter Loeffler 740)

208 (P/C 40's 1,300m/min)

Unit 가

: Double Twister 7,000 , 1,400rpm, 70~140's

7) : 5 1 4 , 1 6 24 , 7

335 , 8,040

8) :

.

9) :

Q :

?

A : 1960 , 70 , 87

. ITMA'87() HOWA

2 , Marzoli

, 1

. , Murata

12 .

Q : ?

A : 100 /kWh(10) 90

/kWh

(12) Intelhorce()

1) : 30 ,

2) : , , ()

3) : Ring 40,000 , OE 1,920 , MJS 600 , 476 ,
750 (15 75,000 ,
35,000)

4) : 100% , P/C ,
P/C(50/50)

5) : () ()

: Marzoli Marzoli()

: Vouk 50m/min

: Platt Sacolowel Marzoli

: Zinser + Machconer OE : BD 200S

Murata MJS

60 × 10 P/C(50/50)

30's

: Machconer

: Murata

: Benninger

가 : Zell 2

: Jettis() 142 , Sulzer 228eo

Propolla(Rapier) 80 , Saurer() 26

6) : 가 , 92

,

. 가

.

7) :

Q: 가?

A : ,

(75,000) ,

().

30 ,

, .

4 , 440

750 . 20%

.

Q: ?

2,088 , 1,670 / .

330 / ...

A : 1,700 , 40

가 . 185 (200

- 35%가 , ,)

,

1 8 /

8 / , 5 /

206

,

.

가

,

.

Q: ?

A: 9 /kWh(10 /kWh)

Q: , ?

A : . 가 ,

. 가

. 가 ,

.

. 4 가 80~90%

.

, 가가

.

가 . 20~30% .