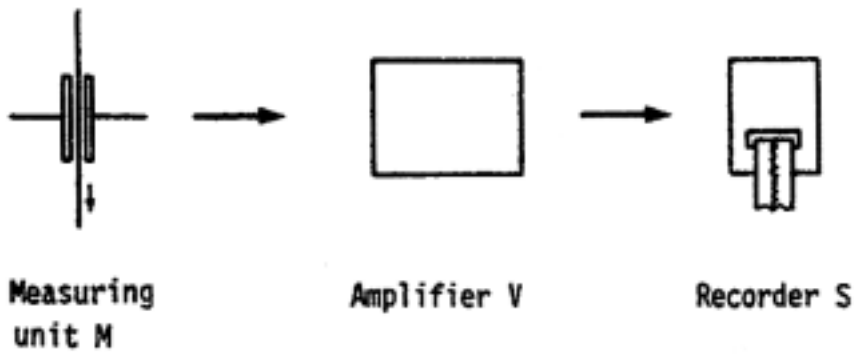


(1)

1

1.1

(mass variation) (M)
(weight per unit length variation) (V) , 가 (S)
(1.1).



< 1.1>

, U/CV
:

-
-
- 가 40m
- 가
- 가

-

-

-

,

-

km

-

(1.2)

()

,

:

-

: 12.5% 25%

-

: 25% 50%

-

: 100%

()

,

()

.

1cm

()

,

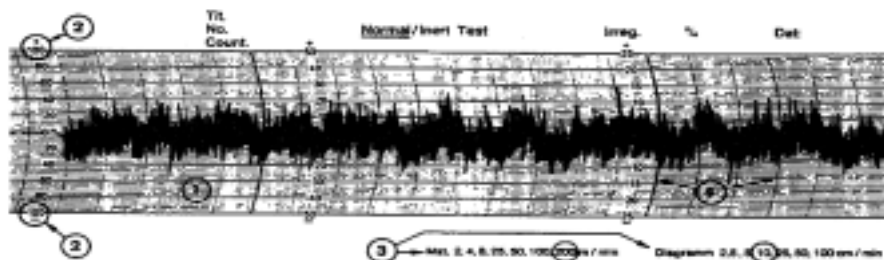
,

가 10cm/

1cm

6

.



< 1.2>

1cm

(1.1). 가 400m/ , 가 10cm/
1cm 40m .

< 1.1>

Metric system									Yard system								
Material feed (m/min)									Material feed (yd/min)								
Paper speed (cm/min)	2,5	1,6	3,2	18	20	40	80	160	Paper speed (inch/min)	1	4	8	25	50	100	200	400
	5	80	1,6	5	18	20	40	80		2	2	4	12,5	25	50	100	200
	18	40	80	2,5	5	18	20	40		4	1	2	6,25	12,5	25	50	100
	25	16	32	1	2	4	8	16		18	14,4	28,8	2,5	5	10	20	40
	50	8	16	50	1	2	4	8		28	7,2	14,4	1,25	2,5	5	10	20
	100	4	8	25	50	1	2	4		40	3,6	7,2	22,5	1,25	2,5	5	10
cm									inches								
m									yards								

1.2

,

.

1

(Nm 25) 400m/ ,

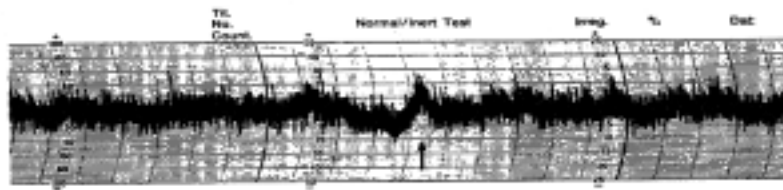
10cm/ , ± 100% USTER TESTER

, 1cm 40m .

가 , 20m

+20% -15%

70m 가 .



< 1.3> (Nm 25)

2

가

가

18cm

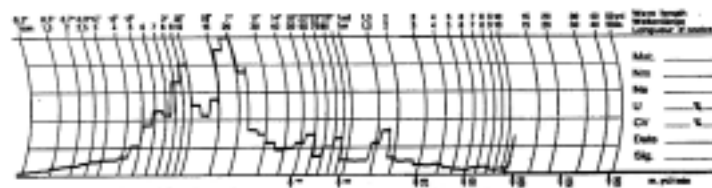
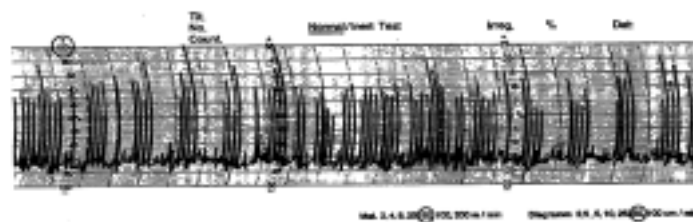
, 9.0cm

(

4

).

가



< 1.4>

3

(Nm 50) 200m/ , 10cm/ ,
 =100% ,
 120m 가 .

