

- 3. (8) -

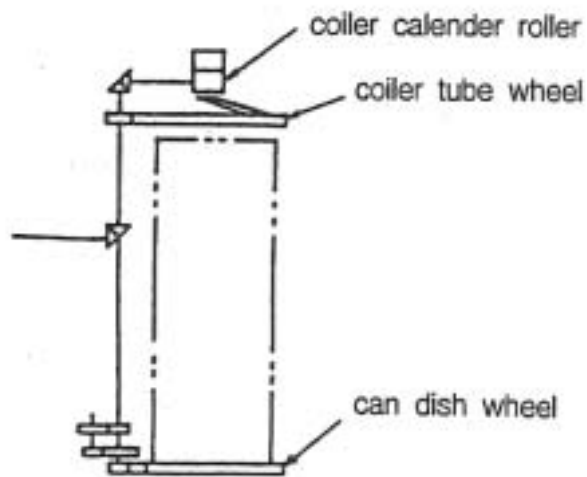
5) < 3.2.6>

. 1

가 ,

가 . < 3.2.6>

.



< 3.2.6>

		A .			
		○ ,	×		
(1)	1	,	,		

(2)	1	.
(3)	,	,
(4)	.	.
(5)	가	,

[] (1) × , ,

(2) ○

(3) ○

(4) × .

(5) ○

.	A.
()	, , ...
.	
1)	: (1) 가 (2)
,	(3)
.	가 (4) 가 ,
(5)	.
[	]
2)	: , back detaching
roller (1)	, (2) ,
(3)	. , (4) ,

(5)2.

[]

3) : , 가 (1)

(2) , .

가 (3) , .

[]

[]

	(1)	(2)	(3)	(4)	(5)
1)					
2)					
3)				-	-

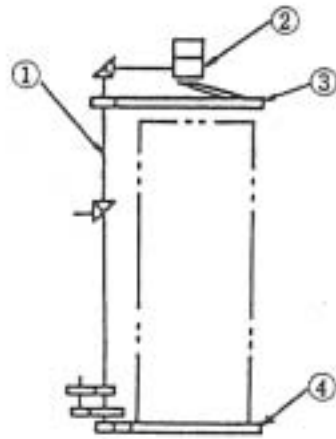
. C .

front~2nd

, .

[] ~ = + (5~8)mm

B .



[] up-right shaft, coiler calender roller,
coiler tube wheel, can dish wheel

B .

. ()

(1) ,

(2) . (2)

(3)

(4) ,

, (5)

[] (1) 40, (2) mark wheel, (3) 0, (4) , (5)

_____ . B . _____ . ()

_____ .

(1)

(2)

(3)

(4)

$$\begin{aligned} & [\quad] (1) \quad , \quad (2) \quad , \\ & (3) \quad , \quad (4) \end{aligned}$$

lap roller detaching roller 가

(motion) .

[	feed roller motion,	nipper motion
]	top comb motion	detaching roller motion

_____ . B . _____
 _____ , index plate
 _____ .

$$[\quad], \quad , \quad ,$$
$$[\] :$$

1 1 , 1nip .

(2)

1)

,

가 .

lap stop motion

table trumpet table calender roller stop motion

detaching roller stop motion

drawing roller stop motion

drawing roller stop motion

coiler calender roller stop motion

tube wheel stop motion

auto counter

door switch stop motion

2)

circular brush

,

(7~8) ,

· ,

·

가 가 .

·

·

1/32~1/16in ,

1/64in

(perforated roller)

3)

reserve box

valve, duct, fiber press sleeve
가

B
circular brush 3가

[]

가

(0.4mm)

[]: steel brush

B
4가

[] lap stop motion

table trumpet stop motion

table calender roller stop motion

detaching roller stop motion

drawing roller stop motion

drawing roller stop motion

coiler calender roller stop motion

tube wheel stop motion

auto counter

door switch stop motion



[] 1/32 ~ 1/16 in



[] (1) , (2)