

3.2.6

(1)	,
(2)	()
(3)	,
(4)	,
(5)	,
(6)	가

(1)

1)

,

2)

, .

3)

, ,

.

4)

5S(, , , ,) ,

.

(2)

1) ,

a)

○ : ,

.

○ : 가

, .

○ : , 가 , .

b)

○ : top detaching roller, top comb, nipper, cylinder .

○ : (index) cylinder, nipper, top detaching roller

.

○ : cylinder gauge, nipper gauge, nipper , top comb gauge, ,

c)

○ : top detaching roller , detacing holder, metal cap, bottom detaching roller .

○ : bottom detaching roller , metal, holder, top detaching roller .

○ : fleece guide , top comb gauge, stop motion .

d)

○ : top roller, clearer, bottom roller, calender roller, calender roller .

○ : calender roller, bottom roller , bottom roller gauge .

○ : plunger 가 , clearer, stop motion .

e)

○ : tube roller, clearer, bottom roller, calender roller .

○ : can bottom gear, tube wheel .

○ : stop motion .

2)

a) clearer : , , .

b) cylinder : , , , .

c) top comb : , , , .

d) cylinder brush : , , .

e) top roller, detaching roller : .

f) cans : .

3)

a) ()

bar

b) ()

needle ribbon

c) ()

(shearing)

(3)

1)

1)	. .	○
1) a)	, .	○
b)	.	○

c)		○
d)		○
3) a)		○
b) (3.2.9)		○ ○
c)		○ ○
4)	, 가	○
5) a) (bar)	가 가	○
b)	,	
c)		
d)	가	
e)		

f)		
g)		○ ○

2)

1) stop motion a) lap stop	, ,	○
b) table calender stop		
c) drawing stop	contact bottle , ,	
d) drawing sliver stop	, ,	
2) cleaning a) detaching roller clearer(top, bottom)	가 , ,	○
b) drawing clearer (top, bottom)	가 , ,	
3)		○ ,

--	--	--

(4)

a)	40 , .	○ .
b)	10.5 , 1	○
c)	10.5 가 ,	○
d)	34 가 ,	
e)	14 , 12~13 .	○
f)	40 가 가 .	
g)	38 can follower가 가 .	
h)	40 , .	○

	40 ，	
i)		○
j)	40	○

(5)

a)		○sandpaper
b)	tension arm pin cushion plate ，	○pin ○
c)	spring rod nylon bush 가	○
d)	，	○
e)	가 ， (， crown 가	○ ○ ○ ○ ○ ○end bush needle bearing ○ ○
f)	가 ，	○ ，

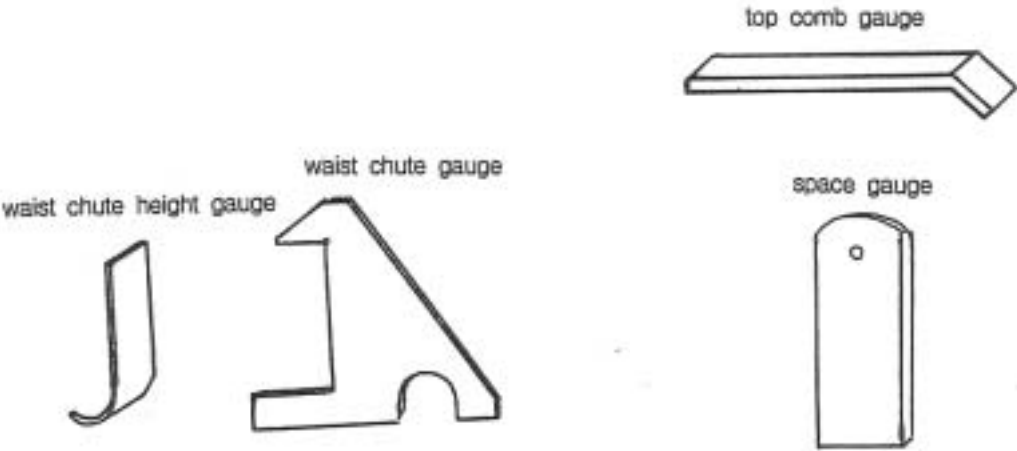
	pitch (가)	○ needle ribbon ○
g) ()		○ ○ ○ ○
h) ()	,	○ ○ ○

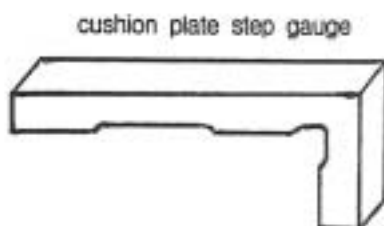
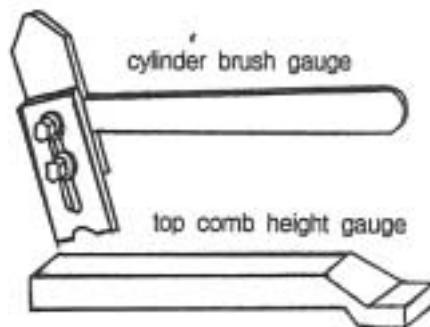
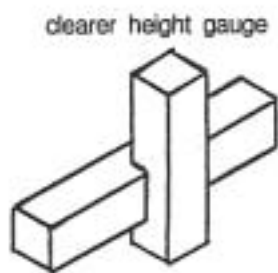
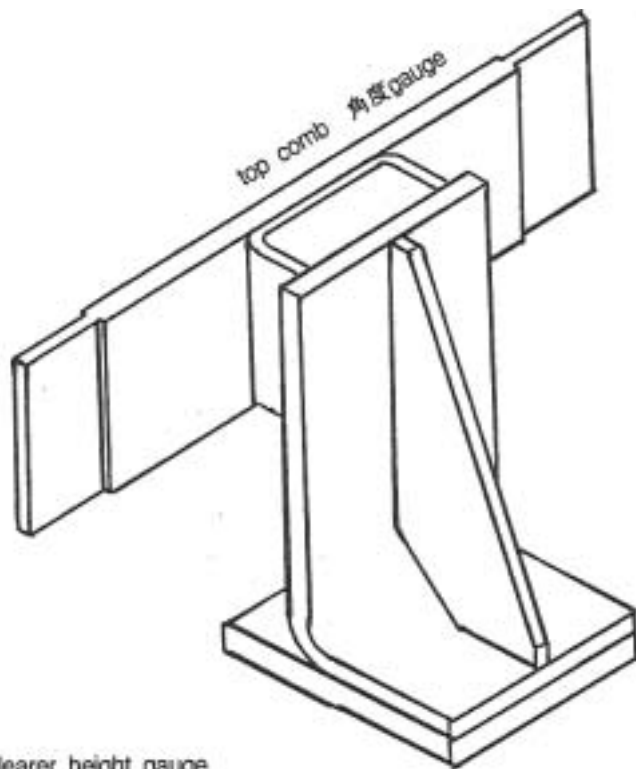
(6)

1) , ,

2)

< 3.2.10> .





A .

A 가 가 B ,C ,

.

A () B () C ()

(1) , 1) 가

(2) (bar) 2) 2

(3) 3) ,

[] (1) 3) , (2) 1) , (3) 2) , (4) 4)

A .

가 , 2가 .

[] (1) 가 .
(2) .

B .

, 3가 .

[] (1)
(2)
(3)

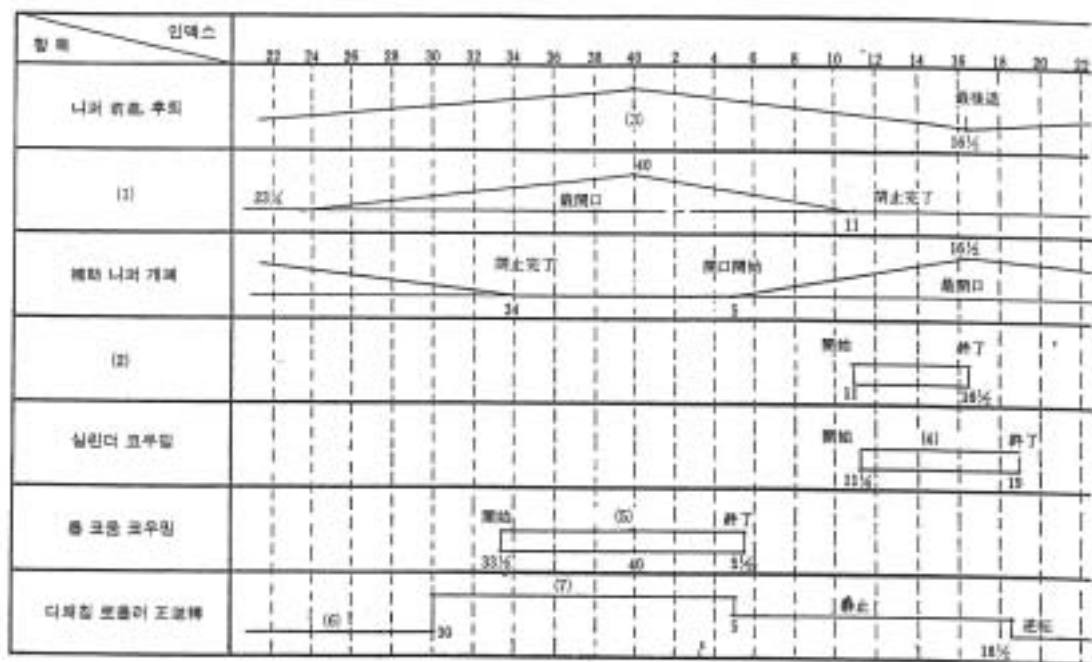
B .

,
3가 .

(6)

[] 40

• ()



[] (1) , (2) , (3) , (4)
 (5) (6) (7)