

-

-

,

.

-

(twist)

-

-

-

1.

가

.

가

.

,

,

,

.

.

()

()

.

Z

S

.

Z

.

S

.



<Z S >

1.1 (60 300/2)
 , , (, ,) . 30-
 3000t/m .
 : 1m .
 : 500 t /m 1 500 .

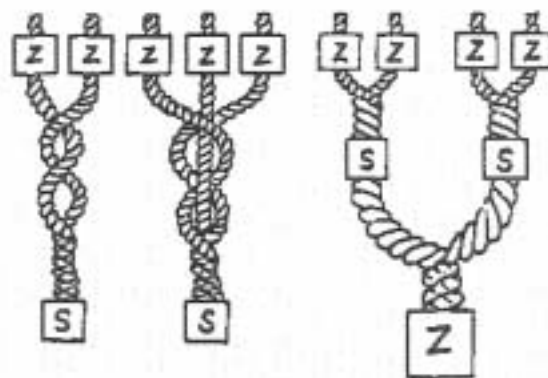
1.2
 :
 :
 :
 : crepe (),

1.3
 가
 가 . 가
 가 .
 . (Voile)

() . ,
 가 가 (crape)
 가 .
 * (Voile) : (, , ,
 ,)
 * (Fresco) :
 * :
 * : 2
 * : 1 2
 Z S
 .
 가 .

1.4

S , .



2

3

4

， ， 1 ， ，

.

a

b

c

d



a = 2

(: 40tex × 2)

b = 3

(: 40tex × 3)

c = 4

(: 40tex × 4)

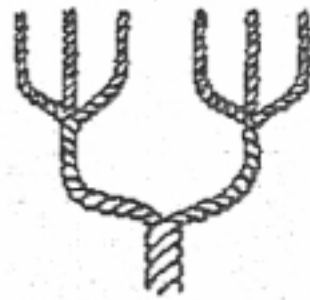
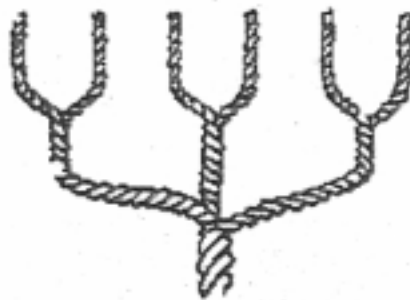
d = 4

2

(: 40tex × 2 × 2)

e

f

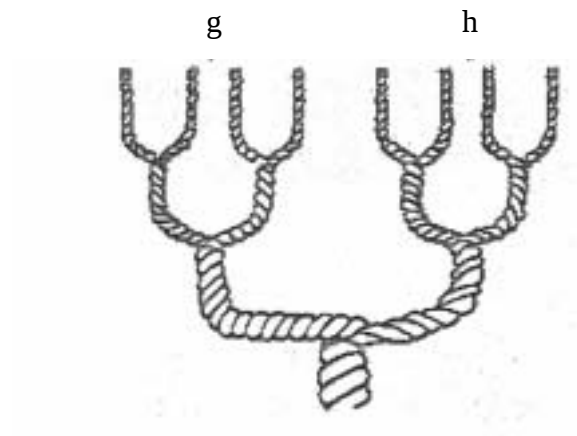


e = 6

(: 40tex × 2 × 3)

f = 6

(: 40tex × 3 × 2)



$g = 8$

(: $40\text{tex} \times 2 \times 2 \times 2$)

.

(1)

가 2

: , ,

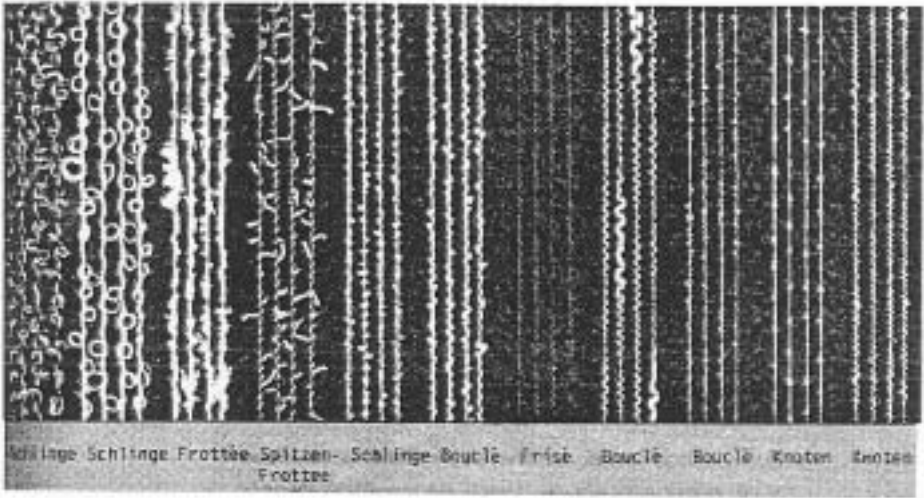


(2)

. , ,

, , , 가

.
 :
 , , , 가 .



< >

< >

1	Staple	가
1.1		
1.2		
2.	1	가
3.		2
3.1		1
3.2		2