

5. ,

5-1

(1)

1)

2)

(眞圓)

3)

4)

가

가

5)

가 0.05mm(2/1,000 ")

6)

(2)

1)

a)

5-1

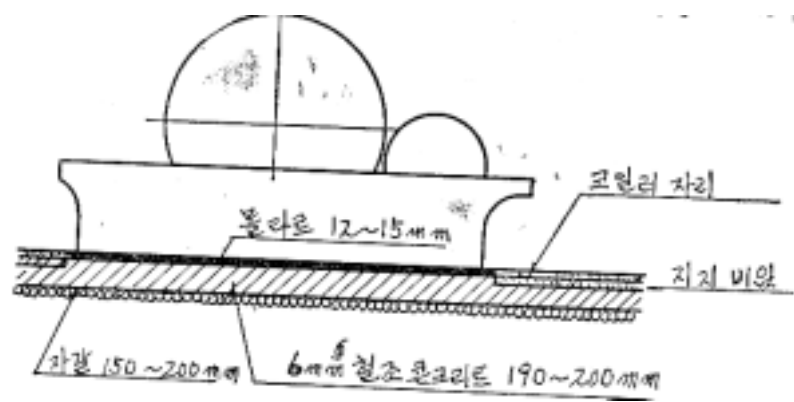
15~20cm

19~20cm

6mm

15cm

가



< 5-1>

12~15mm

, ,

3~4mm

45cm

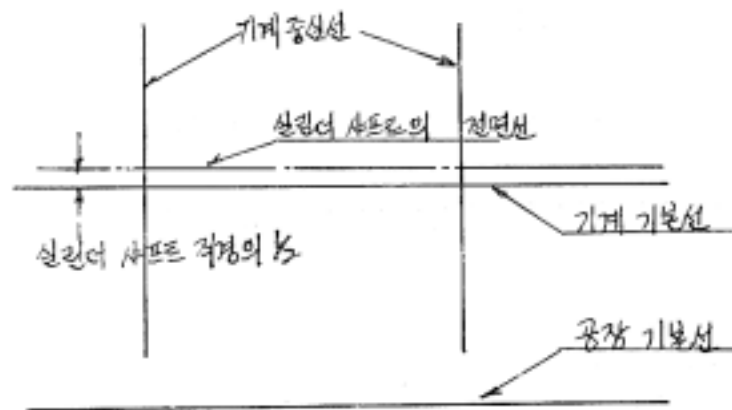
< 5-1>

	1	2	4
	1	3	6
	1	2	0

b)

c) 가 가 가

2)



< 5-2 >

(3)

1)

$\frac{1}{2}lb$ 가

2)

가 가

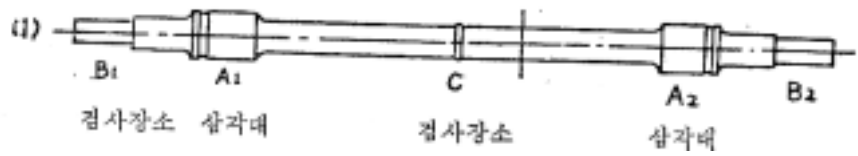
)

5-3

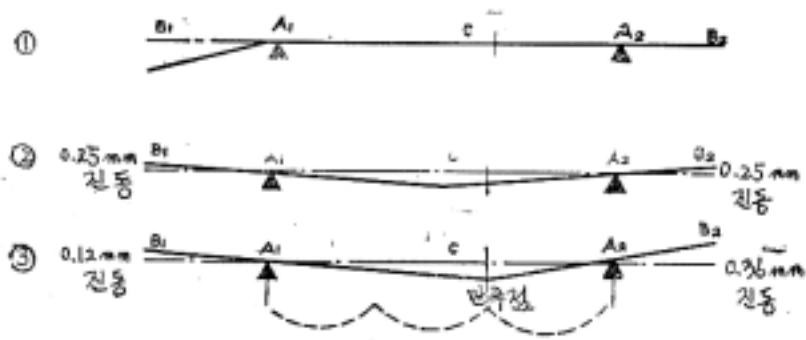
A₁ A₂

B₁ B₂ C

5-4



< 5-3 >



< 5-4 >

B₁

C B₂

A₁

B₁, B₂

C

C

(4)

1)

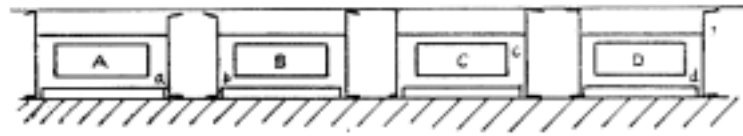
2)

5-5

(plate jack) 6

3

,



< 5-7>

5-7

가

. A B a b

. C D C

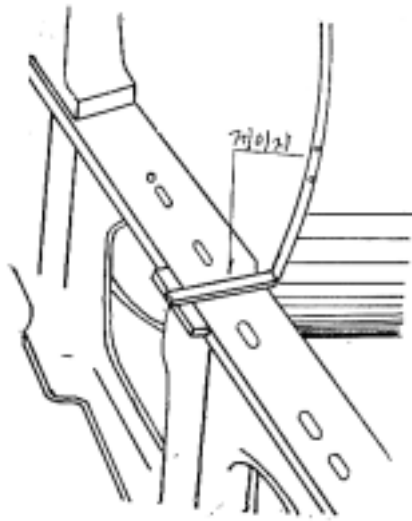
.

3)

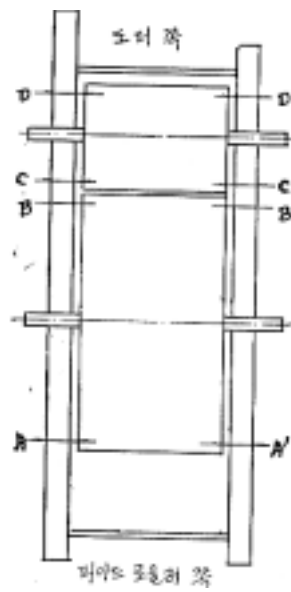
(5-9)

T

T



< 5-8 >



A, A '

B, B '

(A A ' , B B ')

< 5-9 >

가 가

24

(a)

9.5mm

12.7mm,

6.35mm

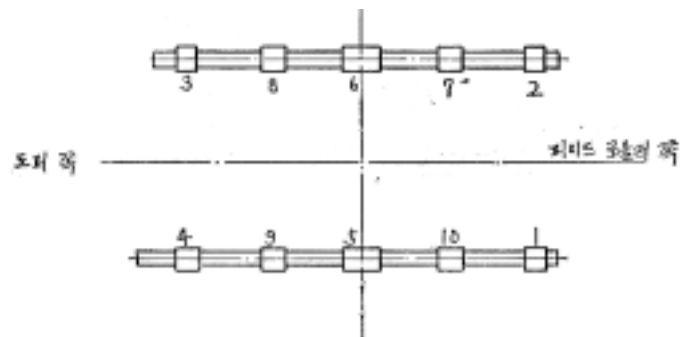
가 6.35mm

5-10

가

(b)

1:2(1:1)



< 5-10 >

12.7mm

15.8mm,

9.5mm

.

가

.

(c)

10%

.

(5)

1)

,

,

가

.

.

2)

.

5-11

(bare surface grinder)

가

가

가

(0.03mm)

.

.

,

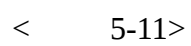
가

5~6

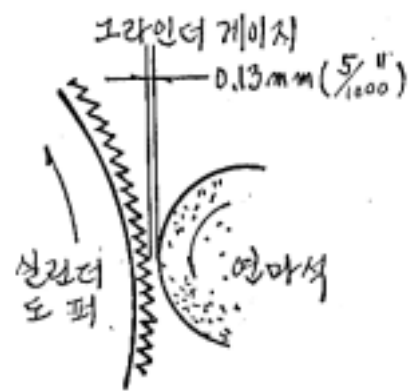
,

3~4

.



3-3



< 5-12 >