

4.

4-4

2

가

가

(1) (Shirley)

(analyzer)

1)

45 °

(deflecting

plate) (A)

3.2~4.8mm(1/8~3/16 ")

2)

178mm(7 ")

3

3)

. E

6.3mm(1/4 ")

F

4)

가

A~F

가

203mm(8 "),

152mm(6 ")

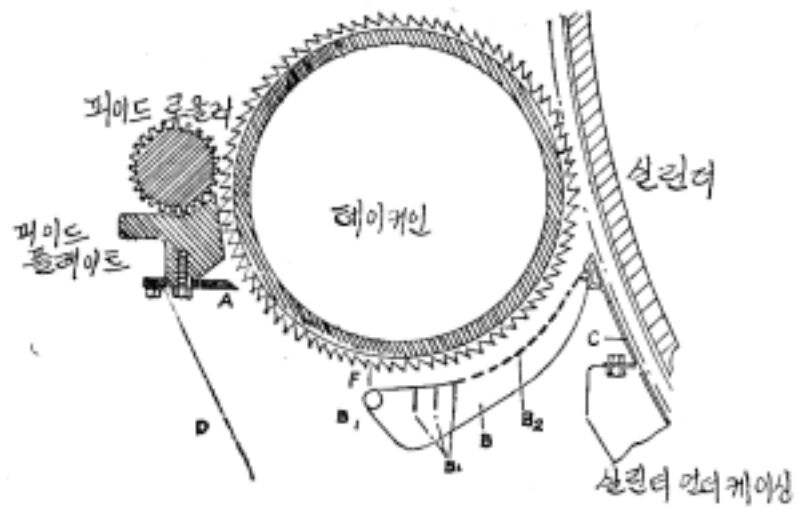
178mm

(7 ") 가 600rpm

가 .

24%가 50%가

.



< 4-7>

(2) S.R.R.L

(fiber retriever)

(baffle)

가

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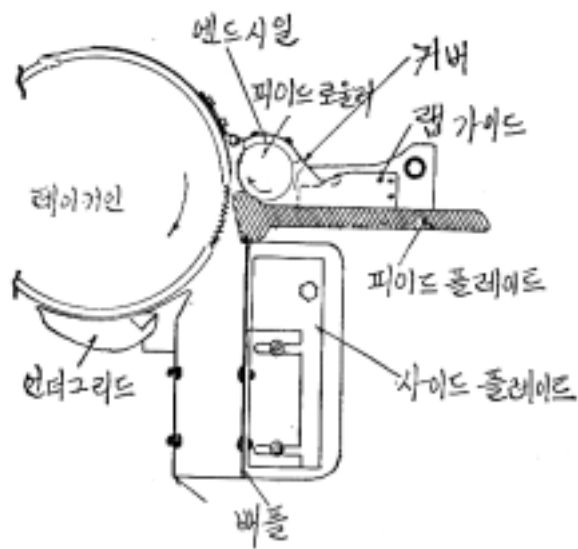
4mm(5/32 ")

가

가

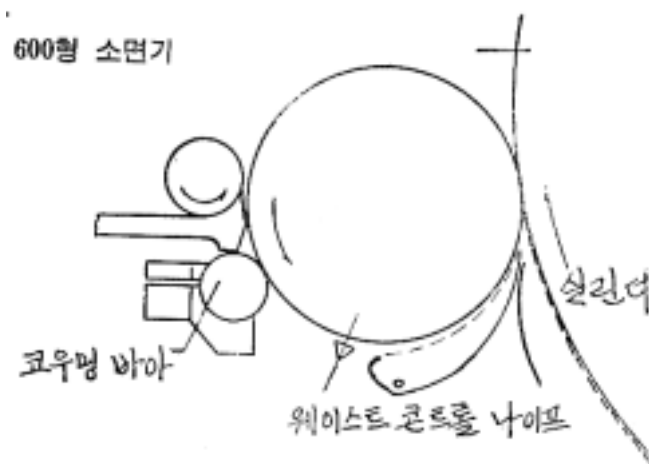
(retrieved)

.



< 4-8>

(3) 600



< 4-9> 600

(combing bar)

(waster control knife)

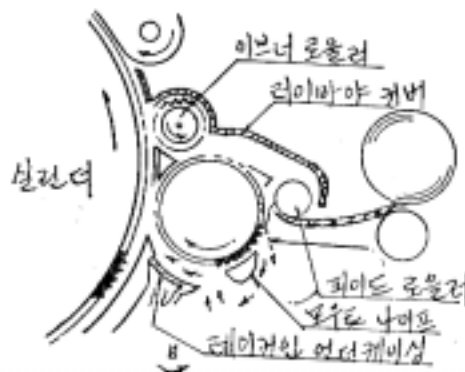
(4) C.R.C D

가 (evener roller)

가

(turbaire cover)

가 가 (可紡) 가



< 4-10> D

4-5 (stripping roller)

가 가 가

35rpm

가

1)

2)

3)

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가

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가

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가

.

20rpm

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4-6

(Crush roller)

(web purifier)

(purifying roller)

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가

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가

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20

2

(全長)

가

가

가

가

가 .

(crosrol)

2

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4-7

(planetary coiler)

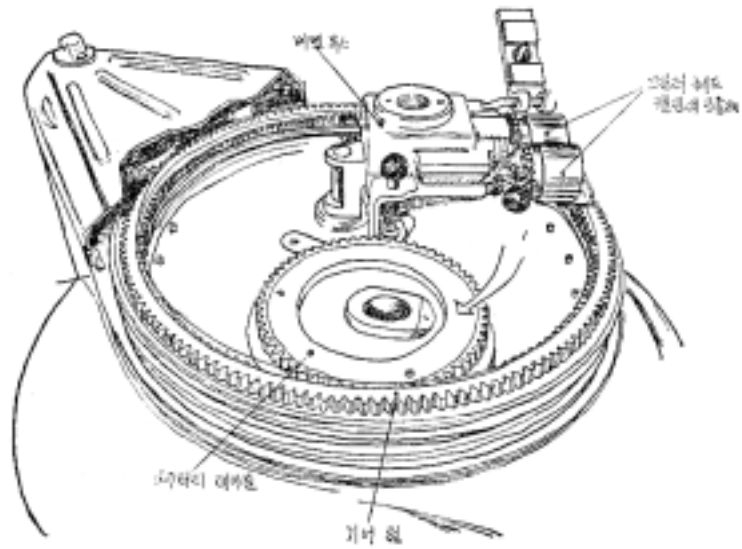
(coiler head),

(can turn table)

(support column)

가

.



< 4-11>

(gear rim)

(connection shaft)

(*rotary table)

(bevel box)

(clutch)가

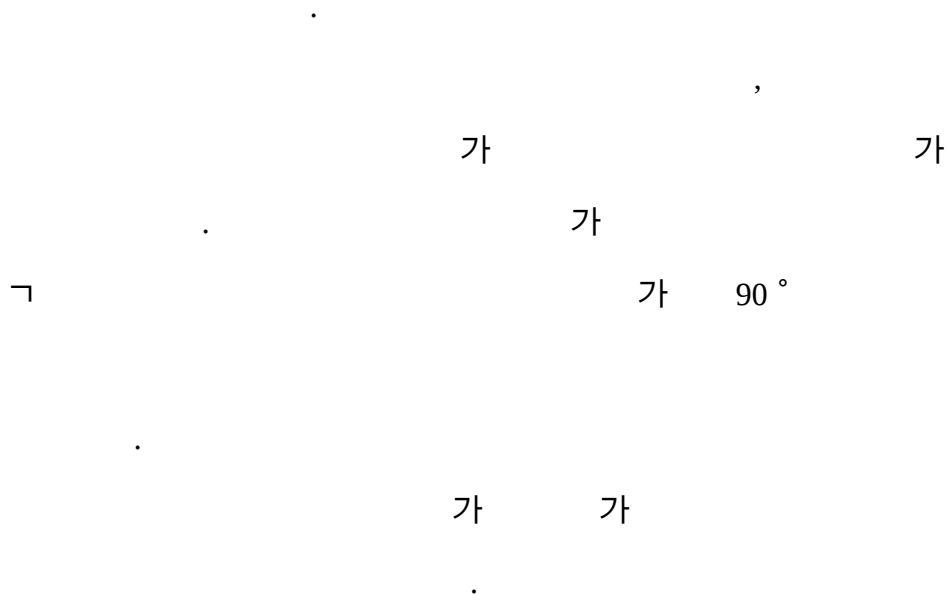
4-8

,

2 2 "

1 가

1



4-9

< 4-4>

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	,	