

6.

6.1

(1)

(梱包),

가

가

. 가

M.C.C

< 6-1> 가

	± 0.02	± 0.1	+0, -0.03	$\pm 1^\circ$	$\pm 1^\circ$	/ 25.4mm
	5.6	3.5	1.1	75°	38°	6.0
	5.6	3.5	1.1	77°	32°	4.5

) : 80°

() : 30~35°

(2) 가 M.C.C.

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< 6-2> M.C.C

		± 0.02	± 0.1	± 0.02	± 1 °	± 1 °	/ 25.4mm	/in ²
		3.0	1.0	0.75	75 °	45 °	20	677
		3.0	1.0	0.70	65 °	45 °	20	726
		4.5	2.7	0.70	65 °	46 ° /55 °	15	544
		3.0	1.0	0.85	75 °	45 °	20	598
		3.0	0.8	1.00	77 °	32 °	16	406
		4.5	2.7	0.70	65 °	46 ° /55 °	15	544
		4.3	2.5	0.75	70 °	52 °	15	508

) 60 .
: 60 83 ° ~86 ° .
: 80 86 ° ~90 .

: 가 .

가

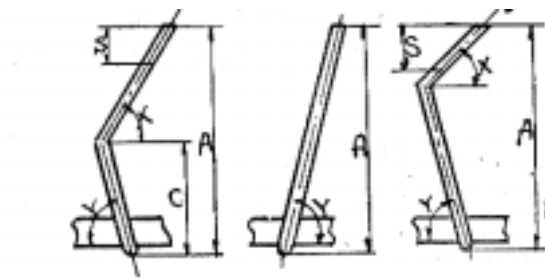
.

3)

< 6-3>

: mm

		A	C	S	X	Y
		10 ± 0.3	4.5 ± 0.25	3.2~3.5	73 ° ± 3 °	76 ° +2 ° , -3 °
		19 ± 0.3	13 ± 0.65	4.0	45 ° ± 3 °	80 ° +2 ° , -3 °
		19 ± 0.6	-	-	75 ° ± 3 °	-



< 6-1>

< 6-4>

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	/in ²	D ' /D	
T-350	350	27/30	6T × 4.5L
400	400	28/31	6T × 4.5L
450	450	28/31	6T × 4.5L
500	500	30/33	6 " × 4.5L
550	550	30/33	6 " × 4.5L
600	600	32/35	6 " × 4.5L
650	650	32/35	6 " × 4.5L

< 6-5>

	A	S	X	Y
	9.0	2.5	75 °	75 °
	9.0	2.5	85 °	75 °

1) D ' /D CWG

2)

350~450

400~500

450~550

550~650

(type) 106 :

90 :



(3)

< 6-6>

()

선 번	기 포 록	길이 (5 1/2in× 폭40in)	높 이	상 칩 (上針)	선의 직경 (mm)	측 마 (側摩)	등 각	식 입 각	침 두 수 (25.4 mm ²)
트릭선(27/30)	39mm	13m	19	6	0.430/0.355	3.5	45°	80°	50
" "	39 "	13m	15	4	0.430/0.355	3.5	45°	80°	50
삼각선(28/32)	39 "	13장칩	23	2.5	0.405/0.305	1.5	45°	80°	90
" "	39 "	13단칩	19	5.0	0.405 0.305	4.0	45°	80°	90

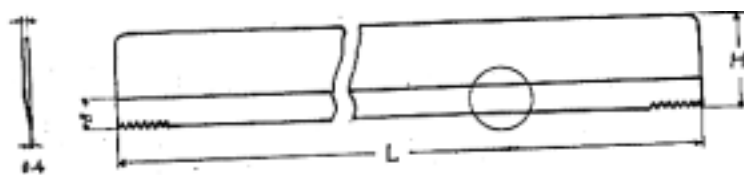
< 6-7>

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		(51/2in × 40in)		(mm)			(25.4mm ²)
30	39mm	13m	19	0.355	75 °	6 × 4	155
32	39mm	13m	19	0.305	75 °	6 × 4	155
34	39mm	13m	19	0.255	75 °	6 × 4	185

(4)

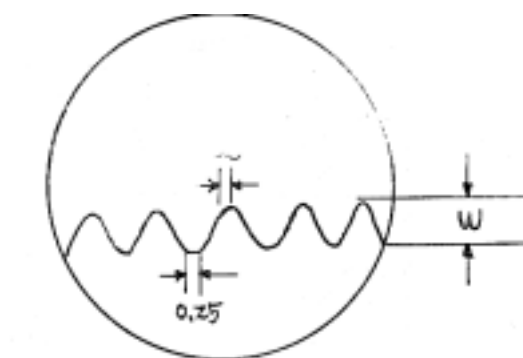
(comb blade)



< 6-2>

< 6-8>

	L ± 1	H ± 0.2	/in	W
	1029	28.6	16	2.0
	1041	20.6	16	3.5



< 6-3>

(5)

< >

6-2, 6-8 .

: (盤) 0.8mm

:

0.05mm

.

40 45 .

$12^{\text{Pitch}}/25.4\text{mm} \times 1.5\text{mm} \times$

$1029(\text{L}) \times 2.0() \times 20.6(\text{H})$.

(6) (fibre cans)

1) ; 800mm

1.5m 凹

.(1kg 12.7mm

)

2)

, , 가 . ± 4mm .

6mm .

4mm

따가 .

6.2

가

가 .

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< 6-9>

No.			
1			1/32inch(0.794mm) 가 1/32 "
2			가 1 " (25.4mm)
3			1/32 " (0.794mm) ()
4			1/64 " (0.396mm)
5			: 3 1/8 " (79.4mm) : 2 " (50.8mm) 1/4 " (6.35mm) 가
6	(flat bar)		.
7			1/64 " (0.396mm) 가
8			

9			,
10	(hose)		5/1000 " (0.125mm) 3/1000 "
11	(long)		"
12			1/1000 " (0.125mm)
13			"
14			, (25 3/8 ")
15			
16			가 , 가 ,

< 6-10>

1	가	()	가 , , ,
2	MCC	()	, ,
3			
4			: 10mm 8.6mm 9mm 8mm
5			80 °

6.3

< 6-11>

			1)
			2) ,

			3) D.W : 8~10hr S.W : 14~16hr 4) 1 5) 2/1000 " (0.05mm)
	~	+2/1000 " (8/1000 ")-1/1000 "	가 . 85% .
	~	± 1 / 1000 " (5/1000 ")	,
		10/1000 " 4/1000 "	85% .
	□	2/1000 "	
		40 "	,

6.4

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- .
- (1)
- 1)
- a) ; , ,
- b) ; ,
- c) ()
- 2)
- 3)
- , , ,

,

(3)

6-12>

		6
		6
		24
		12
		3
		3
		3
		3
		6

		6 6 1 1
		12 12 12 12 36

(, . . .)

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(4) ()

< 6-13>

1	(spanner) ()	1
2	(L. wrench)	1
3	(4 , 6)	1
4	(片口)	1
5	(菊型) ()	2
6		1
7		2
8	(- +	2
9		2
10		
	10	1
	(thickness gauge)	1
	4 (1/16. 1/8, 3/16, 1/4,)	1
		1
		1
		1
		1 [‘
11		

		1
	(1kg, 0.8kg,)	1
	(gun)	1
		2
	(,)	1

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< 6-14>

1	(plummet) 1/4 "	5
2		1
3	(plate jack)	20
4		2
5	(打具)	1
6	()	1
7	(claw bar)	2
8	(水絲)	1
9	(stay)	1
10	(puller)	1
11		1
12		1
13	(puller)	1
14		1
15	(parallel vice)	2
16	(定盤)	1
17		1
18	(gauge)	
	,	1
		1

	(8 ")	1
		1
		1
		1
		1
		1
19		1
20	(, , 가) , , ,	1
21	(vice) 5 "	1
22	(chisel)	1
23	가	1
24	,	1
25		1
26	(scraper)	1
27	(calipers 10 ")	1
28	(center punch ')	1
29	(hand drill, 1/4 ")	1
30	(光明丹)	
31		
32		1
33	(vernier callipers)	1
34	(hand tap)	1