

가

-

(5) -

3.

3.1 (SHRINKAGE)

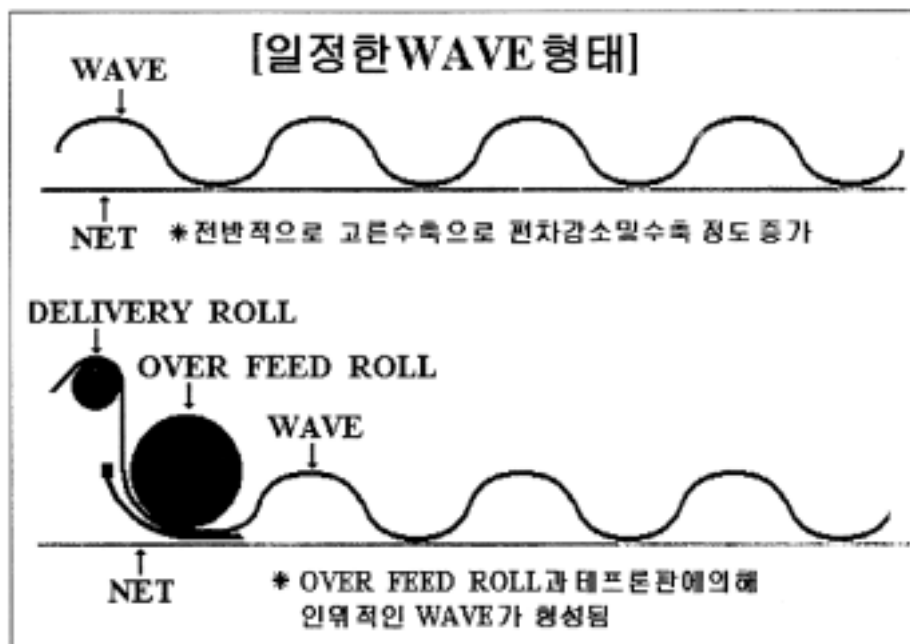
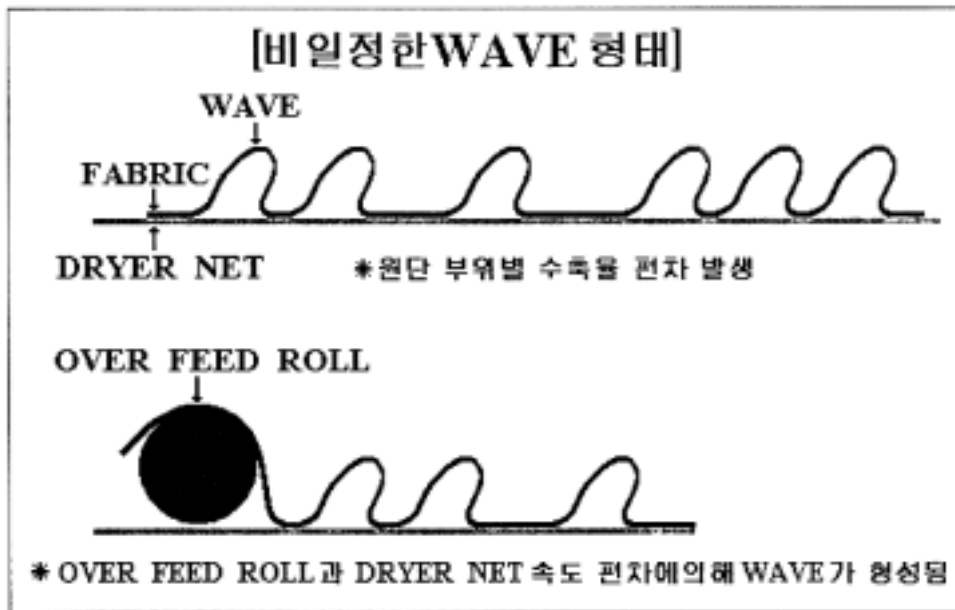
[1]

GARMENT WASHING LINE TUMBLE
SCREEN SPEC
C.V.S(CHEAP VALUE OF SYNTHETIC FIBER)
C.V.C(CHEAP VALUE OF COTTON
100% COTTON 가 .
100% COTTON SHRINKAGE ,
.

[2] 100% COTTON SHRINKAGE

1)

WAVE가 , OPENING(), MIXING(),
COMBING(), DRAFTING(), TWISTING()
가 .
() 5%
가 8~12% 가
가 .



2)

MISS : YARN

WEIGT DOWN .

3)

MISS :

, ,

4) 가

DRYER

IN PUT

OUT PUT

DRYER

IN PUT

OUT PUT

가

LENGTH

SHIRINKAGE

가 .

DRYER

OVER FEEDING

WAVE가

가 .

[3] SHIRINKAGE

1)

TUBULAR 가

CALENDER M/C 가

DRY

SHRINKAGE가

TUBE TYPE COMPACT M/C

SHRINKAGE

.

(SHOE TYPE, FELT TYPE ETC)

OPEN 가

PIN TENTER

OVER FEEDING

LENGTH SHRINKAGE

WIDTH SHRINKAGE

가 .

가

WET

가

가

TEST

. ,

OPEN TENTER SQUEEZING ROLL

OPEN CMPACT M/C

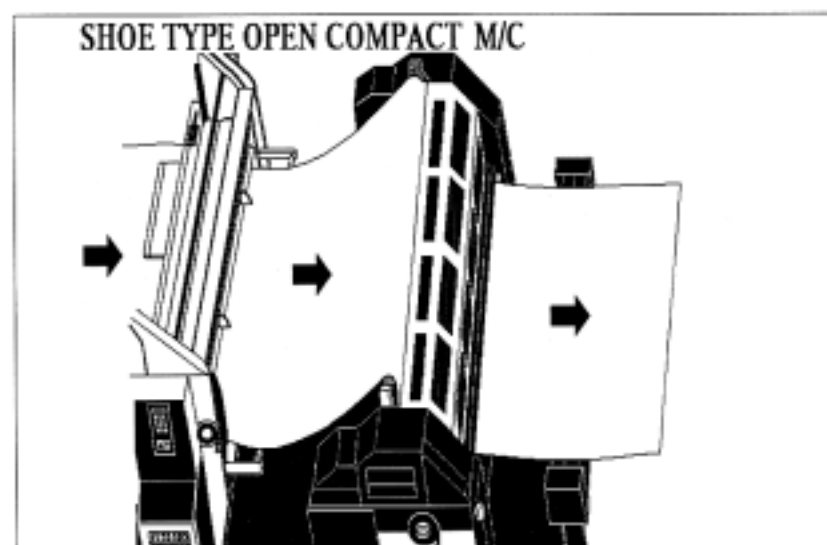
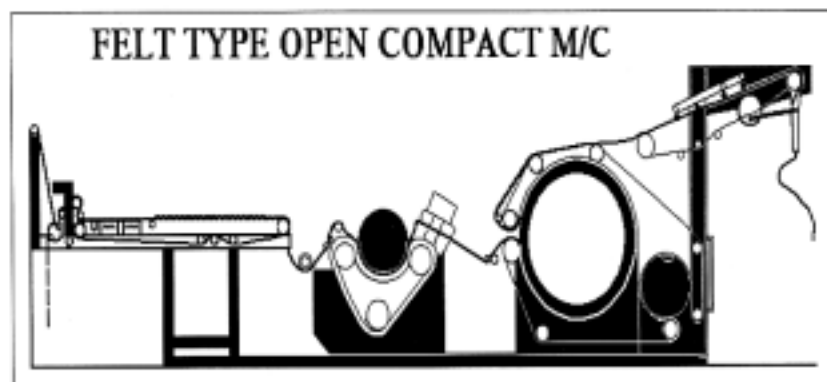
OPEN TENTER가 OPEN COMPACT가

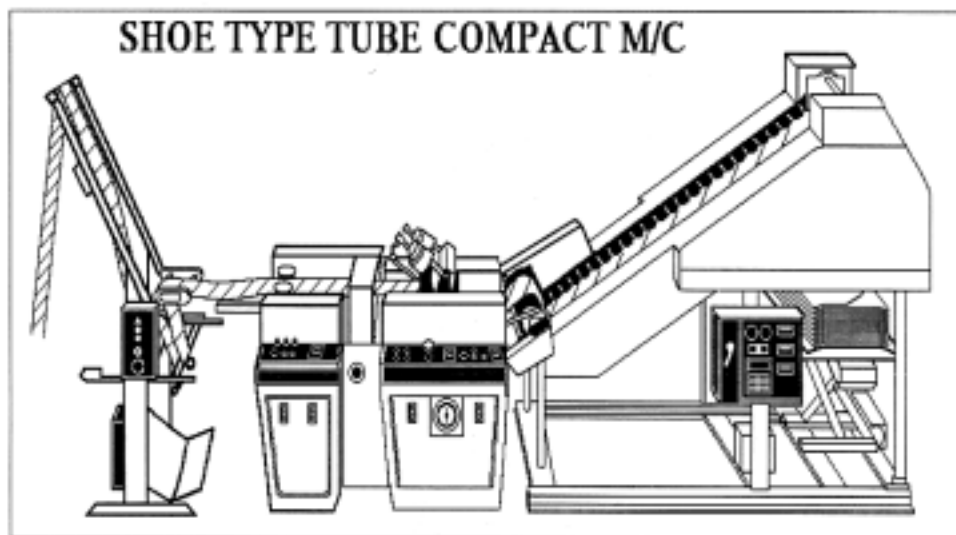
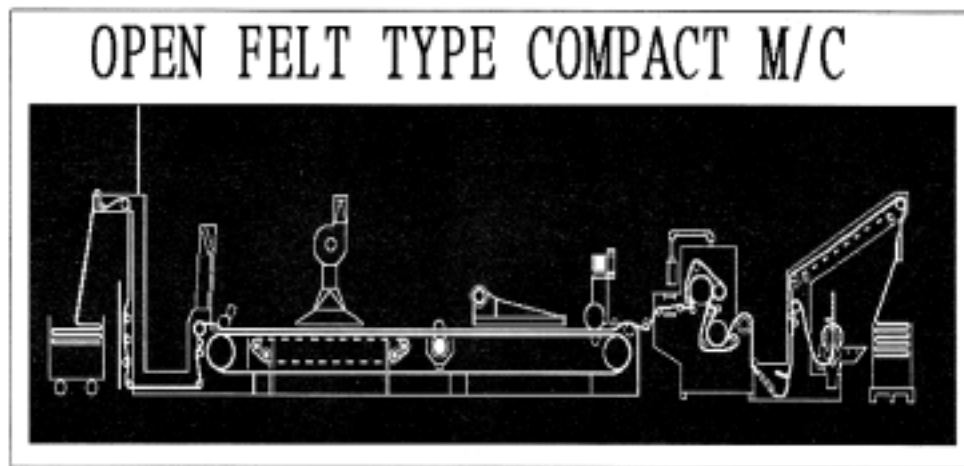
COMPACTING

LENGTH WIDTH SHRINKAGE

LOOP

WEIGHT UP 가





2)

WASHING : FABRIC, GARMENT

FABRIC WASHING : → → WASHING → TUMBLE DRY → 가

GARMENT WASHING : → → 가 → SEWING → WASHING →

TUMBLE DRY

3)

SOFTENING : SOFT 가

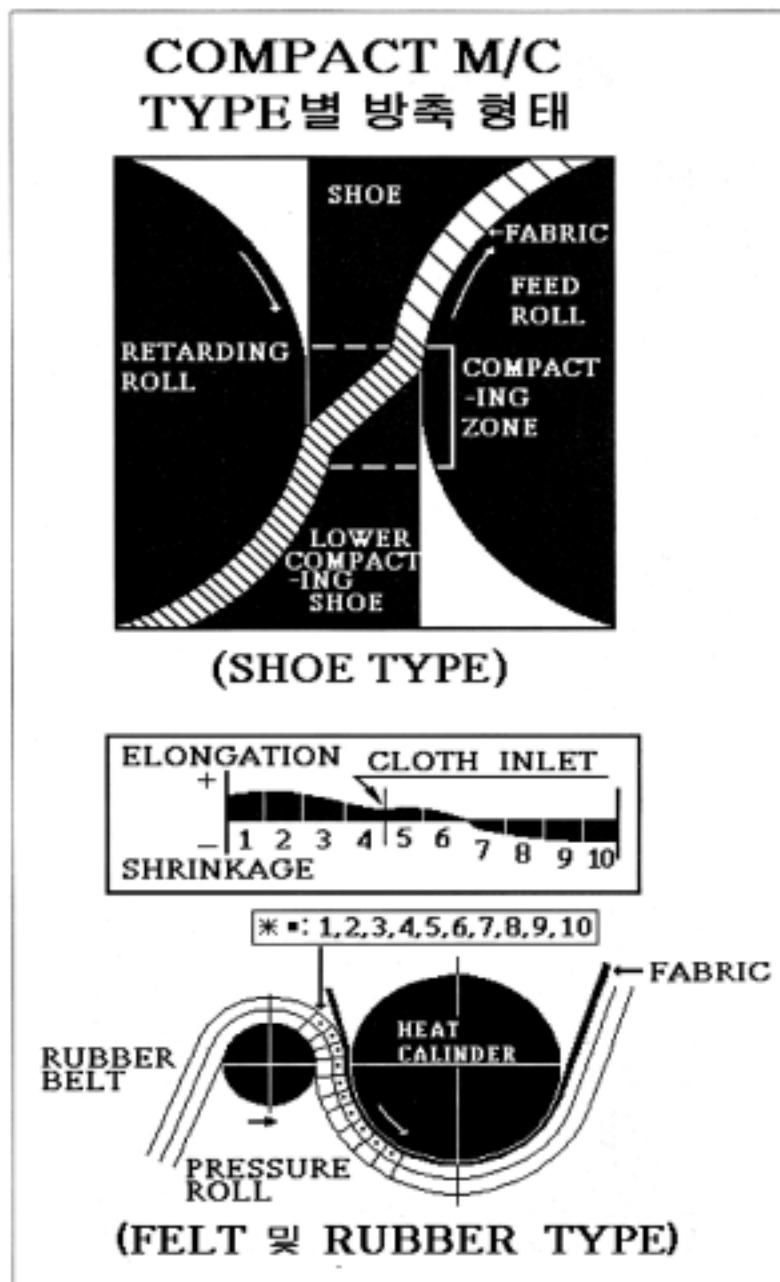
RESIN FINISHING :

가 (WRINKLE - FREE FINISHING) : COTTON OR COTTON

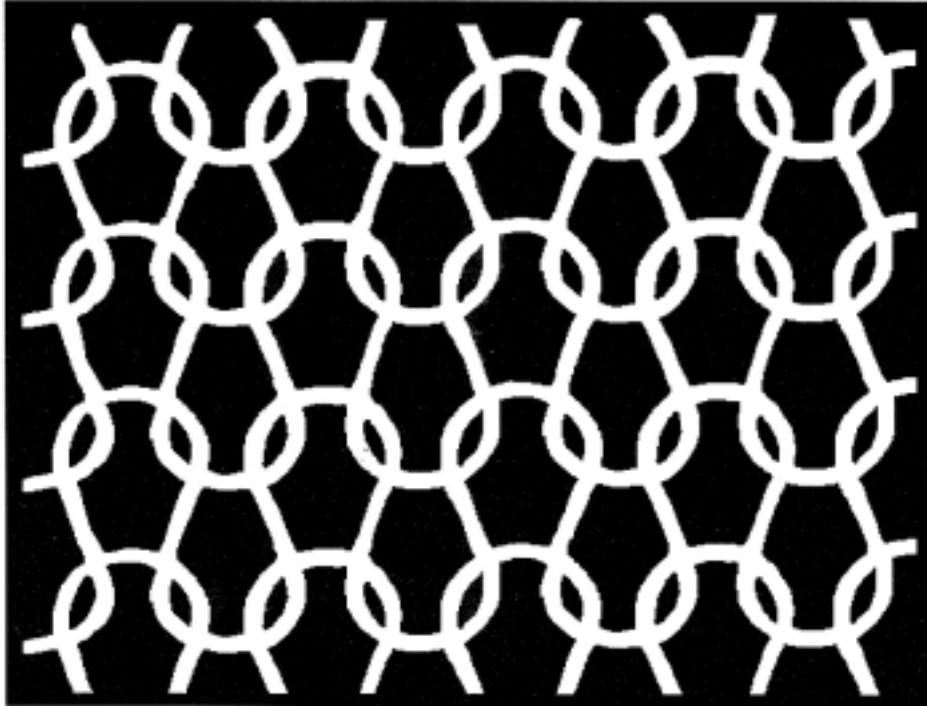
BINS

CREASE

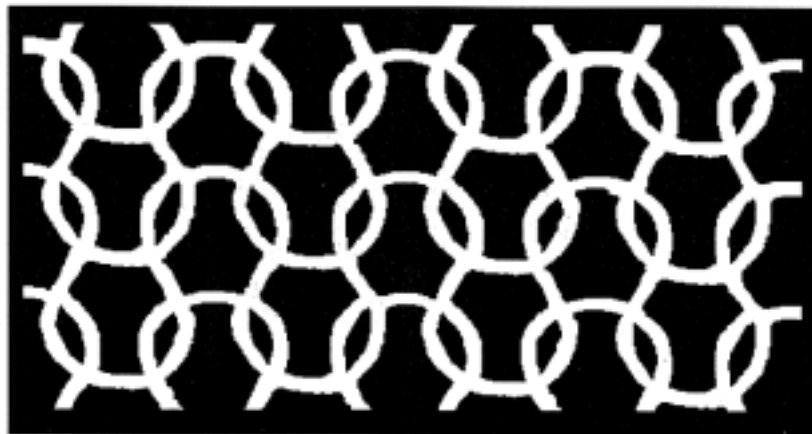
가



방축 전, 후 비교
(방축전)



(방축 후)



3.2 SHRINKAGE

AATCC

가

BUYER가

DRY

CHECK .

[1] SHRINKAGE TEST

1) MACHINE WASH WARM(COLD) TUMBLE DRY

TUMBLE DRYER .

2) FLAT(SCREEN) DRY

SCREEN .

3) LINE DRY

4) DRIP DRY

[2] 가 TEST 가

WET 1YD

(g/yd) CHECK 30cm × 30cm 40

10 COTTON

NET DRY, C.V.V OR C.V.S TUMBLE DRY LENGTH

WIDTH CHECK 3mm 1% .

TEST CHECKING

. ORDER , 가

.

4.

가

.

4-1.

,

.

100

가

,

가

,

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4-2.

LOOP

,

.

,

가

.

4-3. 가

가

가

.

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가

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4-4.

,

,

.

5. SAMPLE

ITEM , , 가
가 .

5-1. ,
, 가
.

5-2. 가 ,
. ITEM
가 .

5-3. .
가 .

6.

1) 가
, , 가 가가
.

2) 가 가

LOT 가 가 .

3)

ORDER 가 가

.

7.

1)

가
가 .

2) 가

3)

가 .

8.

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8-1

가

가 ,
.

8-2

, 가 ,
가
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8-3

,
,
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,
가
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