

(2)

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(2) -

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1.

1960

1987

24.8%

100

117

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가가 가

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가

FANCY ,

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3.

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, 가가

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3.1 , ,

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 2 , 3 .
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 (,
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3.1.1

- 1) : 가
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- 2) : 가
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 : ,
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- 3) : 가
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 : ,
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3.1.2

100 ~130 170 ~180 2 가 . , , ,
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2) 가

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3) 가

, .

4) 가

5) 가

6) 가

4.

, , ,

, 4가 가 .

4.1 (direct Printing) () ()

. 가

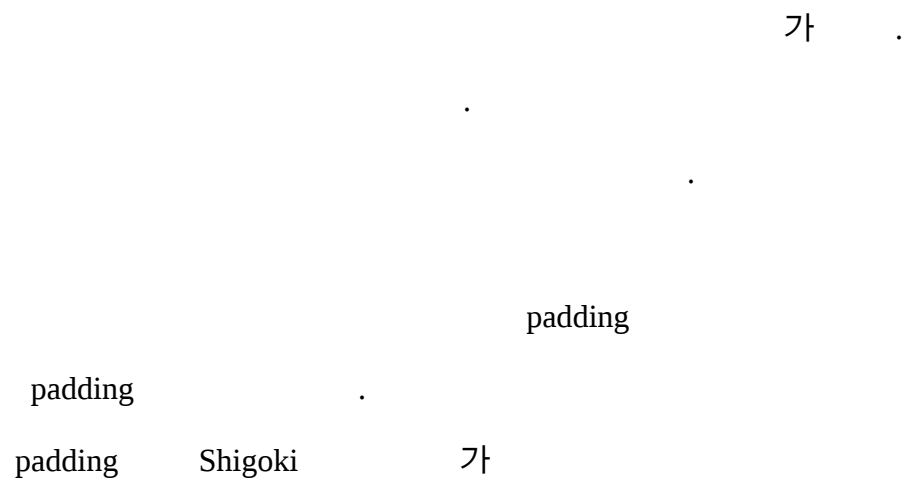
.

.

4.2 (dischange printing)



4.3



가

가

가

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4.4

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(Hand Screen Printing)

(Automatic Screen Printing Carriage)

(Automatic Screen Printing)

(Roller Screen Printing)

(Transfer Printing)

, 가

.

4.4.1 (Hand Screen Printing)

.

, ,

15 ~30

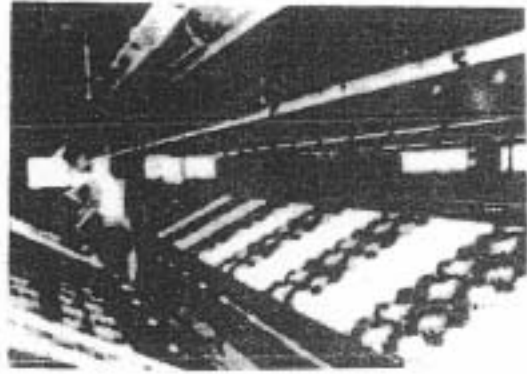
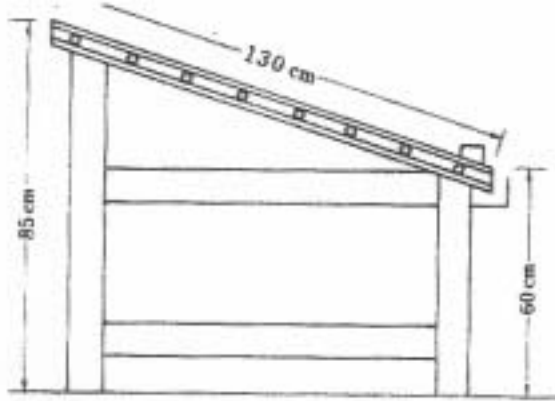
가

2

.

< 1>

25yd 50yd



< 1>

가

(Rail)

(Repeat Point)가

(Screen Frame)

가

1

, 1

가

가

가

가

.

4.4.2 (Automatic Screen Printing Carriage)

가 .

Wet on dry

.

.

10

30

가

가

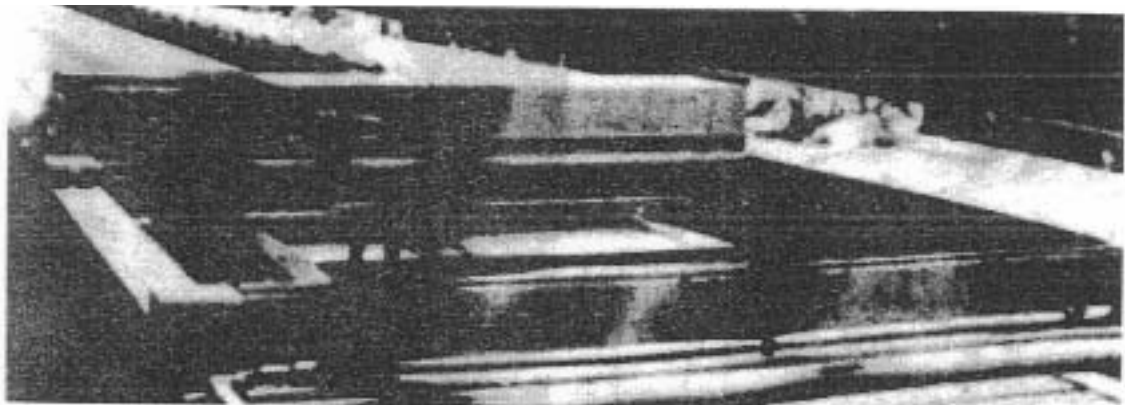
.

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< 2>

4.4.3 (Automatic Screen Printing)

Rotary Screen
(Flat Automatic Screen Printing) .

가 가 .

Endless belt

.

(Wet on Wet)

,

.

가 min

10~16m

10

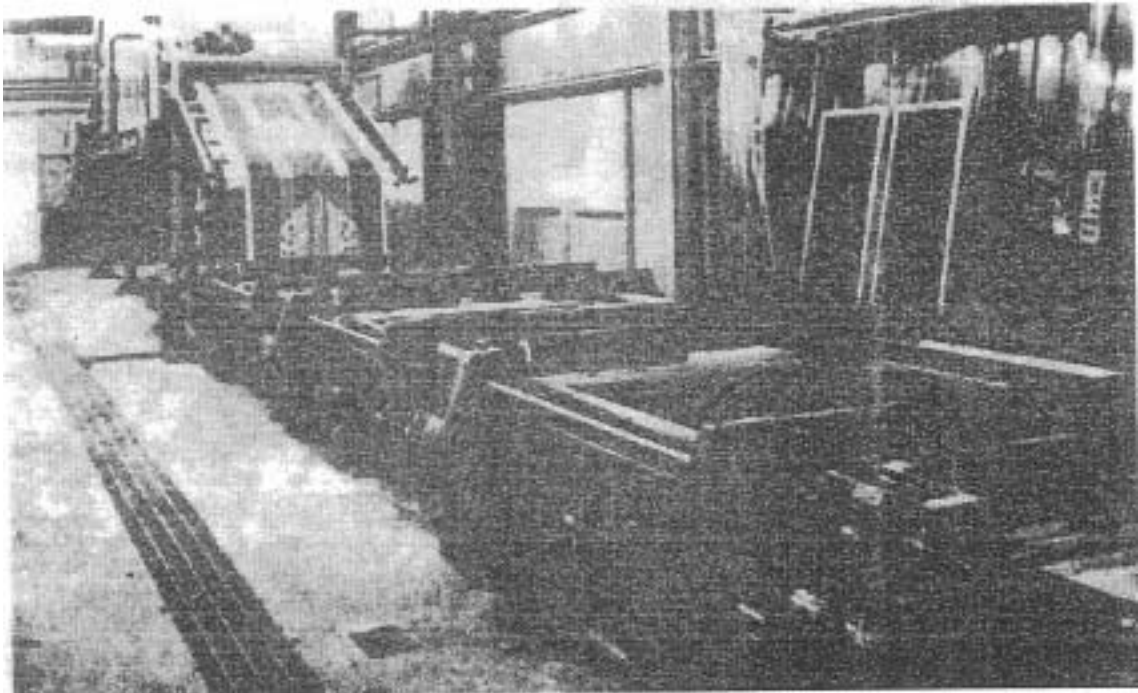
가 180 가 가

가

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4.4.4 (Rotary Screen Printing)

			Pressure
Bowl			
	.		
	가		
	.		
			가
,			
.			가 가
	가가	.	
	(Wet On Wet)	Flat	
(Joint)		(Stripe Design)	.
	9%~14%	가	30~40%

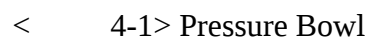
()

(MGNIET)

가 STOCK BUSER 가

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가



4.4.5

(roller printing)

가

가 .

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U

.

(Joint)

(Wet on Wet)

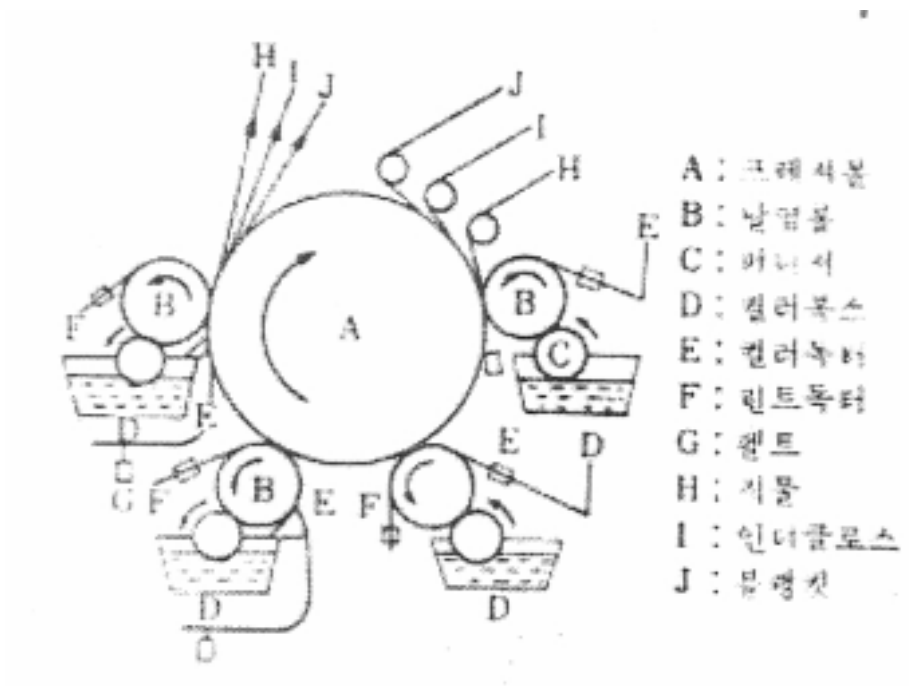
, ,

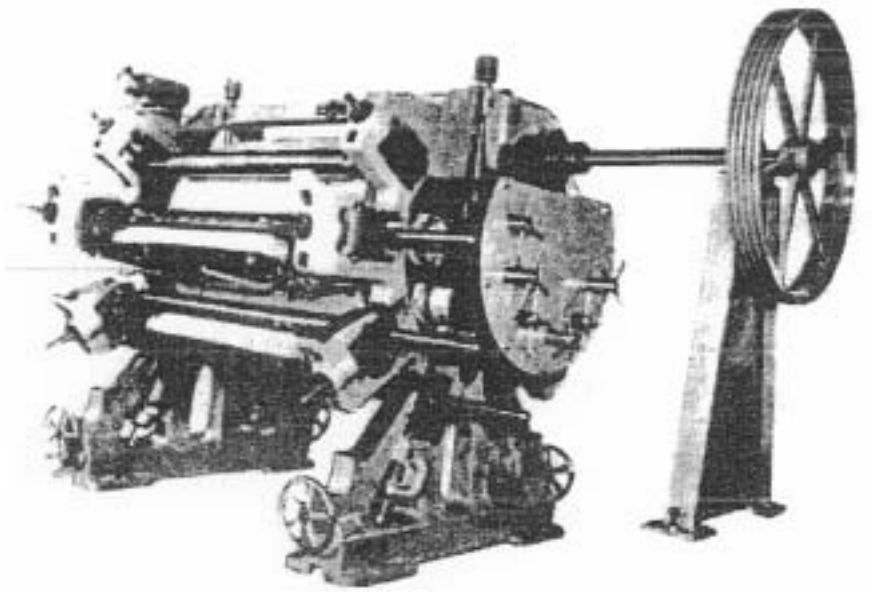
가

가

가

.

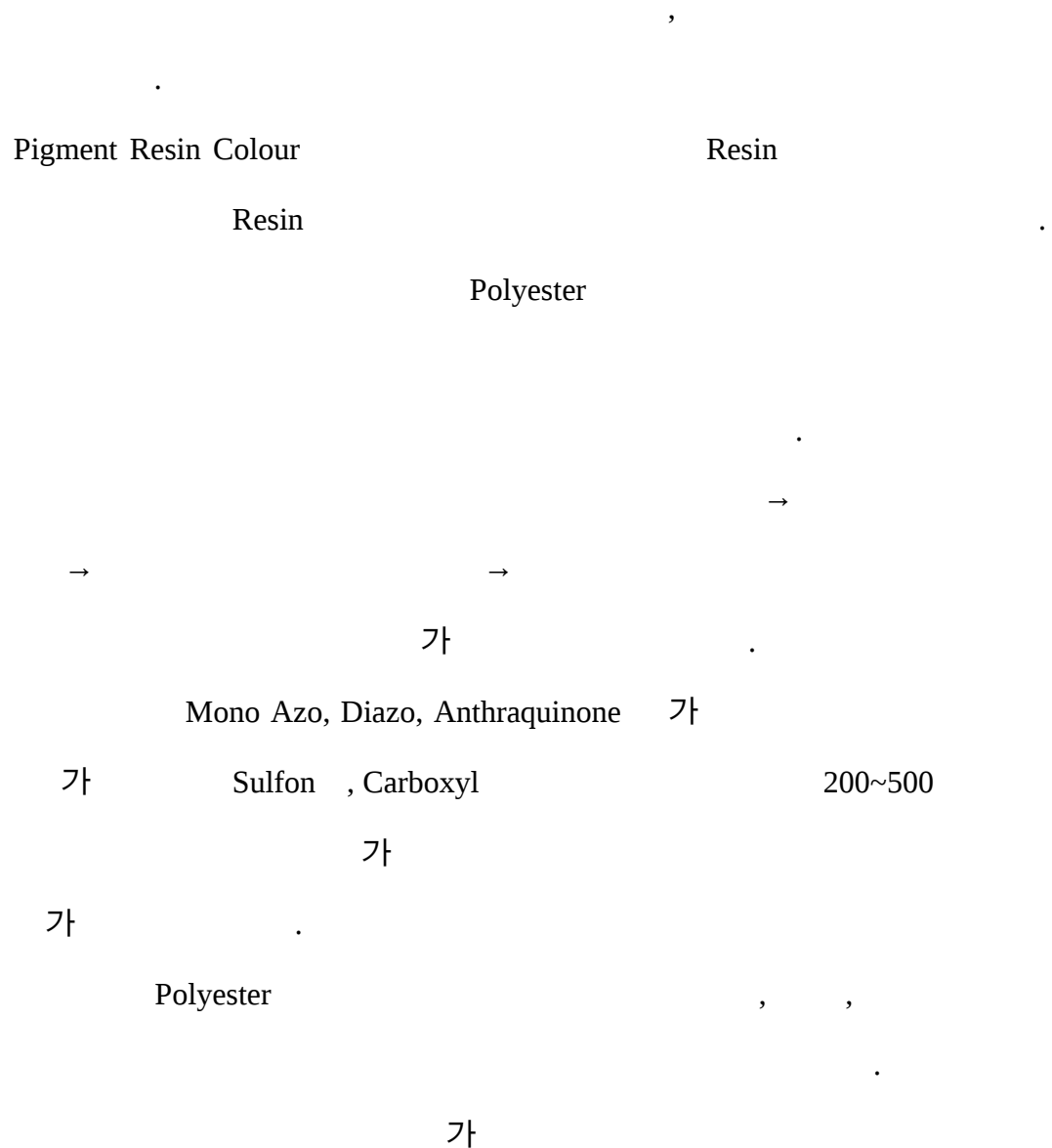




< 5-2> 6 : Sonoda

4.4.6 (TRANSFER PRINTING)

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 가
 .
 (GRAVURE 가
) 가
 .
 Pigment Resin
 Colour 가 ,
 2가
 Polyester
 Collulise VAT Cachion



4.4.7

- 1)
- 2) OFF-SET
- 3)

4) CARPET

5) Polychromatic

6) Melange (Vigoureux) : Tow Top

7) (HANK) :

8) Space Dyeing :

9) (Hand Drawing)

10) (Tie Dyeing)

11) (Bittik)

12)

13) (Spary)

14) :

.

15) :

16) :

가

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(1)-(5) :

(9)-(10) :