

(bare elastane)

1.

가 . , ,
(fit) , , . , , .

2.

(cut and sew), (knit and wear),
(fully fashion) , . , .

2.1

가 . , 가

3%

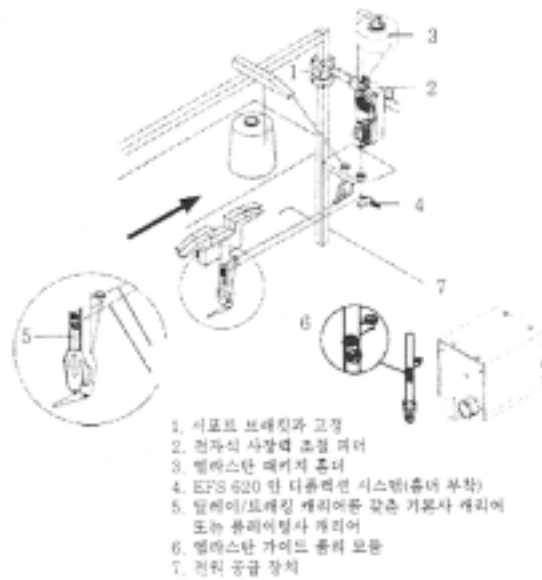
3.

가

<

1>.

(plating system)



<

1>

가

3.1

/

(delay/tracking yarn carrier)

,

,

.

/

가

<

2>.

/

(2)

/

(1)

.

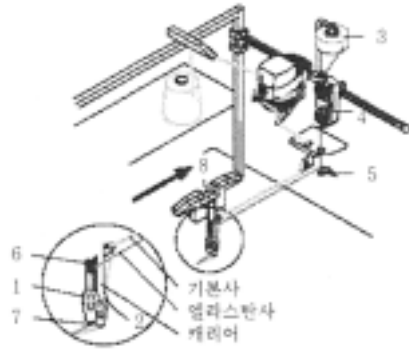
가

,

(가

),

.



< 2> /

(3) EFS 620 (4)

. 5 . EFS 620

. EFS 620

(yarn deflection system)(5)()

/ (2) . / 가

(6) . (7)

. (8)

, / 가

.

3.2

,

. (1) <

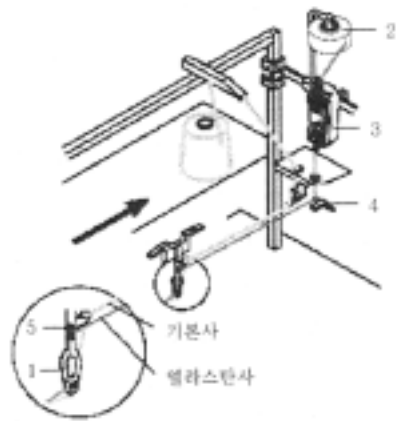
3>. , (가),

.

. (2)

, EFS 620 (3) . 5 EFS 620

. EFS 620 ,
 . EFS 620 (4)(
)
 가 (5) 가
 가



< 3>

4. EFS 620

EFS 620
 ,
 . EFS 620
 , 5 ,
 . ,
 .
 .

0.1cN .

0.3~50cN 가 , 0.1cN .

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가 , , 가

. EFS 620

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,

0 , .

. - -

가 . EFS 620

가

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5.

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, 가

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