

(STARFISH)

- (Quality) (Sampling) -

1. (Starfish) 가 가
(processing history)

가 .
가 .

가
가 . 가
가 가

2. 가
(variation) .

가 (variability) 가 (quality) (dimension)

3. (working plan) .

가
,
가
,
2
(random sampling)

4. (sample) (size)

(yarn) : 10 (cone)

(greige fabric) : 3m 3

가 (finished fabric) : 3m 3

2 1 .

가 6
(total loss) 가 108m, 가 가 108m
가
.

5. 가 가 가 (mercerizing), 가
(resin finishing)

가 .

6. 가
(relaxation) 가

7. .

(yarn) :

(supplier) - (lot number), (delivery number), (date)
, 가 가
(count), (twist)

(Greige Fabric) :

(yarn used)
(knitting machine), (make), (type), (number)
(gauge), (diameter)
(stitch length)
(quality number), (piece number)

(Dyed Fabric) :

(quality number), (piece number), (knitting
machine number)
(dyeing machine and type)
(depth of shade)

가 (Finished Fabric)

(quality number), (piece number), (knitting
machine number)

가 (finishing route and recipes)

(nominal or target specification)

8.

(yarn) :

(count) (twist)

(Greige Fabric) :

- (stitch length)

- (course)

- (wale)

- (weight)

- (bursting strength) (가)

- (spirality)()

.

9. 가
 (knitting) 가 (finishing)()
 .
 .

10. 가
 가 (capability)
 가 . IIC
 (Starfish)
 (factual basis)
 . ()
 (starfish) 가
 가 .

11.
 (cost effective) .
 . IIC
 (standard quality)
 .
 ()

가 가 가
가 , 가 가
.
(case study)
(quality
improvement), (customer complaint) (processing
loss) (faulty good) (time loss)
IIC
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